

HabiPLAST®

Guides for roller chains
and belts, extruded profiles
and accessories

(in metric dimensions)

Habasit - Solutions in motion



| | |
|---|---------|
| Introduction | 3 |
| Industries and applications | 4 - 5 |
| Materials overview | 6 |
| Materials technical data | 7 |
| Standard tolerance grades | 8 |
| Materials chemical resistance | 9 - 11 |
| Guide profiles | 12 |
| Roller chain guides | 13 - 21 |
| Round belts guides | 22 |
| V-belts guides | 23 |
| Flat belts guides | 24 |
| Metallic profiles for Habiplast® guides | 25 |
| Accessories for metallic profiles | 26 |
| Extruded profiles for HabasitLINK® and HabaCHAIN® | 27 - 48 |
| Machined profiles for chains C3200/C3210 | 49 |
| Tapes in PE | 50 |
| WS 01 Wearstrips kit | 51 |
| Corner and straight tracks for HabaCHAIN® | 52 - 55 |
| Notes | 56 |
| Guides for HabaSYNC® timing belts | 57 - 61 |
| Services | 62 |
| The Habasit Solution | 63 |

HabiPLAST®

Leader in production and sales of conveyor belts, year by year Habasit has developed a comprehensive knowledge in various sectors of production processes.

To offer a more and more complete service, Habasit created the HabiPLAST® division, specialized in supplying of thermoplastic products for engineering and industrial applications like extruded profiles, machined profiles, sliding guides, wear-strips, plastic parts, ect.

Industries and applications

HabiPLAST® products are used in many industries like bottling, packaging, mechanics, chemistry, pharmaceuticals, ceramics, glass, food, paper, etc. The new HabiPLAST® extruded profiles are the best complement for HabasitLINK® modular belts, HabaCHAIN® and HabaSYNC®.

Production

HabiPLAST® products are machined in our modern plants in Vittorio Veneto and Vigliano Biellese (Italy). The factories are equipped with the most technologically advanced systems and equipments available. CNC machines guarantee a remarkable flexibility and big productive volumes always of high quality. Our stock of standard products ensures deliveries on time. HabiPLAST® division could also realize parts on the basis of customer's drawings.

Competence and experience

Habasit application engineers and technicians are at your disposal to provide professional consulting, superb customer care and excellent support. With more than 50 years of experience and a comprehensive global network, Habasit is able to respond to any request that you may have with the optimal solution tailored to your specific needs.

Unlimited use of Habiplast® products

Habiplast® products are used in a wide range of industries.

Food

- Bakery/Biscuit
- Meat
- Fish
- Poultry
- Dairy
- Agriculture

Bottling Industry



Materials Handling

- Distribution centers
- General conveyor systems

Airports

- Baggage handling

Automotive

- Assembling operations

Chemistry



Paper

Packaging

- Packaging machinery



Fitness

- Leisure park applications
- Winter applications

Food

- Wearstrips and guide profiles
- Customized parts



Spiral applications

- Cage bars
- Wearstrips for modular belts



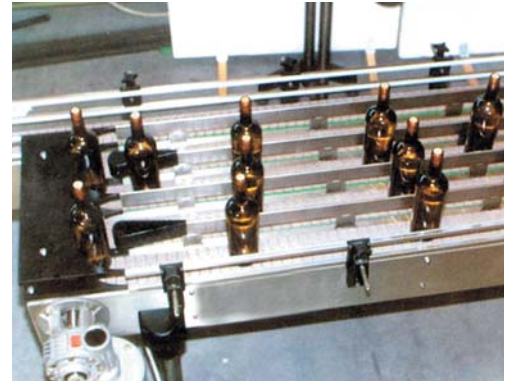
Bottling

- Bottling components
- On drawing parts



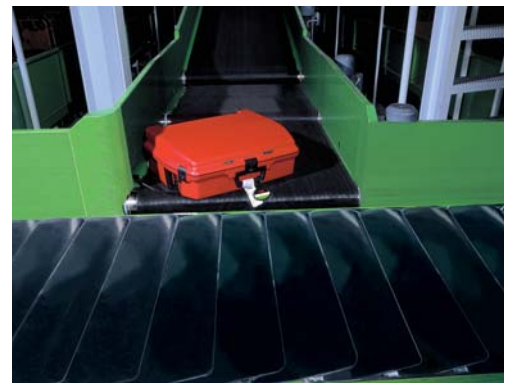
Bottling industry

- Wearstrips for table top chains
- Guide profile
- Curves for side flexing chains



Materials Handling

- Wearstrips
- Side guide profiles



Chemistry

- On drawing parts



Habasisit standard engineering polymers

Habasisit offers a wide range of materials in order to satisfy all customer's needs.

| Acronym | Family | Habasisit Denomination |
|---------|----------------------------|------------------------|
| PE | Polyethylene | HabiPLAST® |
| PA | Polyamide | Habilon |
| POM | Polyoxymethylene | Habital |
| PET | Polyethylene Terephthalate | Habipet |
| PTFE | Polytetrafluorethylene | Habifluor |
| PVC | Polyvinylchloride | Habivit |
| PP | Polypropylene | Habipro |



HabiPLAST®

HabiPLAST® is a polyethylene with high molecular weight, obtained by a low pressure polymerization process. The medium molecular weight of HabiPLAST® is between 0,3 and 8 millions of g/mol (measured by a viscosimeter).

Together with molecular weight also mechanical features increase, such as: impact resistance, tensile strength at high temperature, energy absorption under high stress level, etc.

| HabiPLAST® Type | Material properties |
|-----------------|--|
| UHV | Polyethylene Ultra High Molecular Weight (4.000.000) |
| UHR | Polyethylene High Molecular Weight (1.000.000) |
| H/SA | Polyethylene High Medium Molecular Weight (500.000/700.000) |
| HE/M | Polyethylene Medium Molecular Weight (300.000/500.000) |



HabiPLAST® features

- Low coefficient of friction
- Self-lubricating
- Good vibration and noise absorption
- High wear resistance
- High chemical resistance, no corrosion
- No moisture absorption
- High dielectric strength
- High impact and fracture strength

Materials technical data

| | Units of measure | PE HabiPLAST® | PA Habilon | POM Habital | PET Habipet | PTFE Habifluor | PVC Habivit | PP Habipro |
|--|-------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Physical data | | | | | | | | |
| Density | g/cm ³ | 0.93 - 0.95 | 1.15 - 1.18 | 1.41 | 1.39 | 2.2 | 1.43 | 0.92 |
| Water absorption | % | 0 | 5.5 - 9.5 | 0.85 | 0.5 | 0 | 0.1 | 0 |
| Mechanical data | | | | | | | | |
| Tensile strength R | N/mm ² | 17 - 28 | 60 - 85 | 68 - 78 | 60 - 90 | 20 - 25 | 33 - 55 | 20 - 30 |
| Elongation at break | % | >50 | 40 - 200 | 35 | 15 | >50 | 21 - 25 | 13 |
| Modulus of elasticity (tensile test) | N/mm ² | 700 - 950 | 1800 - 3100 | 2100 - 3100 | 2500 - 2800 | 700 | 3000 - 3200 | 1100 - 1900 |
| Brinell Hardness | - | 38 - 45 | 145 - 165 | 140 - 170 | 150 - 170 | 25 - 30 | 150 - 170 | 140 |
| Coefficient of friction on dry steel | - | 0.2 | 0.4 - 0.6 | 0.34 | 0.18 | 0.06 | 0.25 | 0.30 |
| Thermal data | | | | | | | | |
| Linear thermal expansion coefficient: Average between 23 and 100 °C | mm/ (m x °C) | 0.2 | 0.12 | 0.09 | 0.08 | 0.01 | 0.08 | 0.13 |
| Lower limit of operation temperature | °C | -70 | -46 | -40 | -20 | -20 | 0 | 5 |
| Upper limit of operation temperature | °C | +65 | +100 | +110 | +110 | +260 | +60 | +105 |

- The mechanical characteristics are measured at 23°C.

Standard tolerance grades

| Nominal Dimension [mm] | | (1) IT1 | (1) IT2 | (1) IT3 | (1) IT4 | (1) IT5 | IT6 | IT7 | IT8 | IT9 | IT10 | IT11 | IT12 | IT13 | (2) IT14 | (2) IT15 | (2) IT16 | (2) IT17 | (2) IT18 |
|------------------------|------|-----------|---------|---------|---------|---------|-----|-----|-----|-----|------|------|------|------|----------|----------|----------|----------|----------|
| From | to | Tolerance | | | | | | | | | | | | | | | | | |
| | | [µm] | | | | | | | | | | | | [mm] | | | | | |
| - | 3 | 0,8 | 1,2 | 2 | 3 | 4 | 6 | 10 | 14 | 25 | 40 | 60 | 0,1 | 0,14 | 0,25 | 0,4 | 0,6 | 1 | 1,4 |
| 3 | 6 | 1 | 1,5 | 2,5 | 4 | 5 | 8 | 12 | 18 | 30 | 48 | 75 | 0,12 | 0,19 | 0,3 | 0,48 | 0,75 | 1,2 | 1,8 |
| 6 | 10 | 1 | 1,5 | 2,5 | 4 | 6 | 9 | 15 | 22 | 36 | 58 | 90 | 0,15 | 0,22 | 0,36 | 0,58 | 0,9 | 1,5 | 2,2 |
| 10 | 18 | 1,2 | 2 | 3 | 5 | 8 | 11 | 18 | 27 | 43 | 70 | 110 | 0,18 | 0,27 | 0,43 | 0,7 | 1,1 | 1,8 | 2,7 |
| 18 | 30 | 1,5 | 2,5 | 4 | 6 | 9 | 13 | 21 | 33 | 52 | 84 | 130 | 0,21 | 0,33 | 0,52 | 0,84 | 1,3 | 2,1 | 3,3 |
| 30 | 50 | 1,5 | 2,5 | 4 | 7 | 11 | 16 | 25 | 39 | 62 | 100 | 160 | 0,25 | 0,39 | 0,62 | 1 | 1,6 | 2,5 | 3,9 |
| 50 | 80 | 2 | 3 | 5 | 8 | 13 | 19 | 30 | 46 | 74 | 120 | 190 | 0,3 | 0,46 | 0,74 | 1,2 | 1,9 | 3 | 4,6 |
| 80 | 120 | 2,5 | 4 | 6 | 10 | 15 | 22 | 35 | 54 | 87 | 140 | 220 | 0,35 | 0,54 | 0,87 | 1,4 | 2,2 | 3,5 | 5,4 |
| 120 | 180 | 3,5 | 5 | 8 | 12 | 18 | 25 | 40 | 63 | 100 | 160 | 250 | 0,4 | 0,63 | 1 | 1,6 | 2,5 | 4 | 6,3 |
| 180 | 250 | 4,7 | 7 | 10 | 14 | 20 | 29 | 46 | 72 | 115 | 185 | 290 | 0,46 | 0,72 | 1,15 | 1,85 | 2,9 | 4,6 | 7,2 |
| 250 | 315 | 6 | 8 | 12 | 16 | 23 | 32 | 52 | 81 | 130 | 210 | 320 | 0,52 | 0,81 | 1,3 | 2,1 | 3,2 | 5,2 | 8,1 |
| 315 | 400 | 7 | 9 | 13 | 18 | 25 | 36 | 57 | 89 | 140 | 230 | 360 | 0,57 | 0,89 | 1,4 | 2,3 | 3,6 | 5,7 | 8,9 |
| 400 | 500 | 8 | 10 | 15 | 20 | 27 | 40 | 63 | 97 | 155 | 250 | 400 | 0,63 | 0,97 | 1,55 | 2,5 | 4 | 6,3 | 9,7 |
| 500 | 630 | 9 | 11 | 16 | 22 | 32 | 44 | 70 | 110 | 175 | 280 | 440 | 0,7 | 1,1 | 1,75 | 2,8 | 4,4 | 7 | 11 |
| 630 | 800 | 10 | 13 | 18 | 25 | 36 | 50 | 80 | 125 | 200 | 320 | 500 | 0,8 | 1,25 | 2 | 3,2 | 5 | 8 | 12,5 |
| 800 | 1000 | 11 | 15 | 21 | 28 | 40 | 56 | 90 | 140 | 230 | 360 | 560 | 0,9 | 1,4 | 2,3 | 3,6 | 5,6 | 9 | 14 |
| 1000 | 1250 | 13 | 18 | 24 | 33 | 47 | 66 | 105 | 165 | 260 | 420 | 660 | 1,05 | 1,65 | 2,6 | 4,2 | 6,6 | 10,5 | 16,5 |
| 1250 | 1600 | 15 | 21 | 29 | 39 | 55 | 78 | 125 | 195 | 310 | 500 | 780 | 1,25 | 1,95 | 3,1 | 5 | 7,8 | 12,5 | 19,5 |
| 1600 | 2000 | 18 | 25 | 35 | 46 | 65 | 92 | 150 | 230 | 370 | 600 | 920 | 1,5 | 2,3 | 3,7 | 6 | 9,2 | 15 | 23 |
| 2000 | 2500 | 22 | 30 | 41 | 55 | 78 | 110 | 175 | 280 | 440 | 700 | 1100 | 1,75 | 2,8 | 4,4 | 7 | 11 | 17,5 | 28 |
| 2500 | 3150 | 26 | 36 | 50 | 68 | 96 | 135 | 210 | 330 | 540 | 860 | 1350 | 2,1 | 3,3 | 5,4 | 8,6 | 13,5 | 21 | 33 |

⁽¹⁾ For dimensions > 500 mm the standard tolerance grades are only experimental

⁽²⁾ Not to be used with dimensions < 1 mm

Materials chemical resistance

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|----------------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Acetic Acid > 5% | ● | ▶ | ○ | ○ | ▶ | ○ | ● | ● |
| Acetic Acid > 5% | ● | ● | ▶ | ○ | ● | — | ● | ● |
| Acetone | ● | ● | ● | ● | ▶ | ▶ | ● | ● |
| Alcohol - all types | ● | ● | ● | ● | ● | ▶ | ● | ● |
| Aluminium comp. | ● | ● | ● | ● | — | — | ● | ● |
| Ammonia | ● | ● | ● | ● | ● | ● | ● | ● |
| Ammonium comp. | ● | ● | ● | ● | — | — | ● | ● |
| Aniline | ● | ○ | — | — | — | ▶ | ● | ● |
| Aqua Regia | ▶ | ○ | ○ | ○ | — | — | ○ | ○ |
| Arsenic Acid | ● | ● | — | — | — | — | ● | ● |
| Barium comp. | ● | ● | ● | ● | — | — | ● | ● |
| Beer | ● | ● | — | — | ● | — | ● | ● |
| Benzene | ▶ | ○ | ● | ● | ▶ | ▶ | ▶ | ○ |
| Benzenesulfonic Acid - 10% | ● | ● | — | — | — | — | ● | ● |
| Benzoic Acid | ● | ● | ▶ | ▶ | — | — | ● | ● |
| Beverages (soft-drinks) | ● | ● | ● | ● | ● | ● | ● | ● |
| Borax | ● | ● | — | — | — | — | ● | ● |
| Boric Acid | ● | ● | ● | ● | — | — | ● | ● |
| Brine - 10% | ● | ● | — | — | ● | ● | ● | ● |
| Butyl Acrylate | ● | ▶ | — | — | — | — | ○ | ○ |
| Butyric Acid | ● | ▶ | ● | ● | — | — | ● | — |
| Butter | ● | — | ● | — | ● | — | ● | — |
| Carbon Dioxide | ● | ● | ● | ● | — | — | ● | ● |
| Carbon Disulfide | ▶ | ○ | ● | ● | — | — | ▶ | ○ |
| Carbon Tetrachloride | ▶ | ○ | ● | ● | ● | ▶ | ▶ | ○ |
| Cheese | ● | — | ○ | — | ● | — | ● | — |
| Chloroacetic Acid | ● | ● | ○ | ○ | — | — | ● | ● |
| Chlorine - Gas | ▶ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| Chlorine - Liquid | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|-----------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Chlorine Water - 4% | ▶ | ▶ | ○ | ○ | ○ | ○ | ▶ | ▶ |
| Chlorobenzene | ▶ | ○ | ● | ● | ▶ | ▶ | ○ | ○ |
| Chloroform | ○ | ○ | ▶ | — | ○ | ○ | ○ | ○ |
| Chocolate | ▶ | — | ○ | — | ▶ | — | — | — |
| Chromic Acid - 50% | ● | ▶ | ▶ | — | ○ | ○ | ● | ● |
| Chromic Acid - 3% | ● | ● | — | — | ▶ | ▶ | ● | ● |
| Citric Acid - 40% | ● | ● | ● | ● | ● | ▶ | ● | ● |
| Citric Acid - 10% | ● | ● | ● | ● | ● | — | ● | ● |
| Citrus Juices | ● | ● | ● | ● | ● | — | ● | ● |
| Coconut Oil | ● | ● | ● | — | ● | ● | ● | ● |
| Copper comp. | ● | ● | ▶ | — | — | — | ● | ● |
| Corn Oil | ● | ● | ● | — | ● | ● | ● | ● |
| Cottonseed Oil | ● | ● | ● | — | ● | ● | ● | ● |
| Cresol | ● | ▶ | ○ | ○ | — | — | ● | ● |
| Cyclohexane | ○ | ○ | ▶ | — | — | — | ● | ▶ |
| Cyclohexanone | ○ | ○ | ▶ | — | — | — | ● | ▶ |
| Detergents | ● | ● | ● | — | ● | ● | ● | ● |
| Dextrin | ● | ● | — | — | — | — | ● | ● |
| Dibutyl Phthalate | ● | ● | ● | ● | — | — | ● | ▶ |
| Diethyl Ether | ○ | ○ | ● | ● | ▶ | ▶ | ○ | ○ |
| Diethylamine | ▶ | ○ | — | — | — | — | ● | ● |
| Diglycolic Acid - 30% | ● | ● | — | — | — | — | ● | ● |
| Diisooctyl Phthalate | ● | ● | — | — | — | — | ● | ● |
| Dimethyl Phthalate | ● | ● | — | — | — | — | ● | ● |
| Dimethylamine | ● | — | ● | ● | — | — | ● | — |
| Diocetyl Phthalate | ● | — | ● | ● | — | — | ● | — |
| Ethyl Acetate | ▶ | ▶ | ● | ● | ▶ | ○ | ● | ● |
| Ethyl Ether | ▶ | ▶ | — | — | — | — | ▶ | ▶ |
| Ethylamine | ● | ● | — | — | — | — | ● | ● |

Legend: ● = resistant ▶ = limited resistance ○ = not resistant

Materials chemical resistance

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|-----------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Ethylene Glycol 50% | ● | ● | ● | ▶ | ● | ▶ | ● | ● |
| Ferric/Ferrous Comp. | ● | ● | — | — | ▶ | ○ | ● | ● |
| Formaldehyde - 37% | ● | ▶ | — | — | ● | ● | ● | ● |
| Formic Acid - 85% | ● | ● | ▶ | ○ | — | — | ● | ▶ |
| Freon | ● | ● | — | — | ▶ | ▶ | — | — |
| Fuel Oil #2 | ● | ○ | ● | ● | ▶ | ▶ | ● | ▶ |
| Fruit Juices | ● | ● | ● | — | ● | — | ● | ● |
| Furfural | ▶ | ○ | ● | — | — | — | ▶ | ▶ |
| Gasoline | ● | ○ | ● | ● | ● | ● | ▶ | ○ |
| Glucose | ● | ● | — | — | ● | ● | ● | ● |
| Glycerol | ● | ● | ● | ● | — | — | ● | ● |
| Heptane | ▶ | ○ | ● | ● | ● | ● | ○ | ○ |
| Hexane | ○ | ○ | ● | ● | ● | — | ● | ▶ |
| Hydrobromic Acid 50% | ● | ● | ○ | ○ | — | — | ● | ● |
| Hydrochloric Acid 35% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Hydrochloric Acid 10% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Hydrofluoric Acid 35% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Hydrogen Peroxid 3% | ● | ● | ▶ | ▶ | ● | ● | ● | ● |
| Hydrogen Peroxide 90% | ● | ▶ | ○ | ○ | ▶ | ○ | ● | ● |
| Hydrogen Sulfide | ● | ● | ● | ● | — | — | ○ | ○ |
| Igepal - 50% | — | — | — | — | ● | ▶ | ● | ● |
| Iodine - Chrystals | ▶ | ▶ | ○ | ○ | ○ | ○ | ● | ● |
| Isooctane | ● | — | ● | ● | — | — | ○ | ○ |
| Isopropyl Alcohol | ● | ● | ● | ● | ● | ● | ● | ● |
| Jet Fuel | ▶ | ▶ | ● | ● | ● | ● | ▶ | ○ |
| Kerosene | ▶ | ▶ | — | — | ● | ● | ▶ | ○ |
| Lactic Acid | ● | ● | ▶ | ○ | — | — | ● | ● |
| Lanolin | ● | ● | — | — | — | — | ● | ▶ |
| Malic Acid - 50% | ● | ● | ● | — | — | — | ● | ● |

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|-----------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Manganese Sulfate | ● | ● | ● | ● | — | — | ● | ● |
| Margarine | ● | ● | ▶ | ▶ | — | — | ● | — |
| Mercury | ● | ● | — | — | — | — | ● | ● |
| Methyl Chloride | ● | ● | ● | — | — | — | ● | ● |
| Methyl Ethyl Ketone | ● | ● | ● | ● | — | — | ▶ | ▶ |
| Methyl Isobut. Ketone | ○ | ○ | ● | — | ▶ | ▶ | ● | ▶ |
| Methylsulfuric Acid | — | — | — | — | — | — | ● | ▶ |
| Methylene Chloride | ● | ● | — | — | — | — | ● | ● |
| Milk | ○ | ○ | ▶ | ▶ | — | — | ▶ | ○ |
| Mineral Oil | ● | ● | ● | ● | ● | ● | ● | ● |
| Mineral Spirits | ● | ▶ | ● | — | ● | ● | ▶ | ○ |
| Molasses | ● | ● | — | — | — | — | ▶ | ○ |
| Motor Oil | ● | ● | ● | ● | — | — | ● | ● |
| Naphta | ● | ● | ● | ● | ● | ● | — | — |
| Nitric Acid - 30% | ▶ | ○ | ● | ● | — | — | ● | ▶ |
| Nitric Acid - 50% | ● | ● | ○ | ○ | ○ | ○ | ● | ▶ |
| Nitrobenzene | ● | ▶ | ○ | ○ | ○ | ○ | ▶ | ○ |
| Nitrous Acid | ○ | ○ | ▶ | — | — | — | ● | ▶ |
| Nitrous Oxide | ● | ● | — | — | — | — | ● | — |
| Oleic Acid | ● | ● | — | — | — | — | ● | — |
| Olive Oil | ● | ● | ● | ● | ● | ● | ● | ○ |
| Oxalic Acid | ● | ● | — | — | — | — | ● | ● |
| Ozone | ● | ● | — | — | — | — | ● | ● |
| Palmitic Acid - 70% | ▶ | ○ | ▶ | ▶ | ○ | ○ | ▶ | ▶ |
| Paraffin | ● | ● | ● | — | — | — | ● | ● |
| Peanut Oil | ● | ● | ● | ● | ● | ● | ● | ● |
| Perchloric Acid 20% | ● | ● | ● | — | — | — | ● | ● |
| Perchloroethylene | ● | ● | — | — | — | — | ● | ● |
| Phthalic Acid - 50% | ○ | ○ | ▶ | ○ | — | — | ○ | ○ |

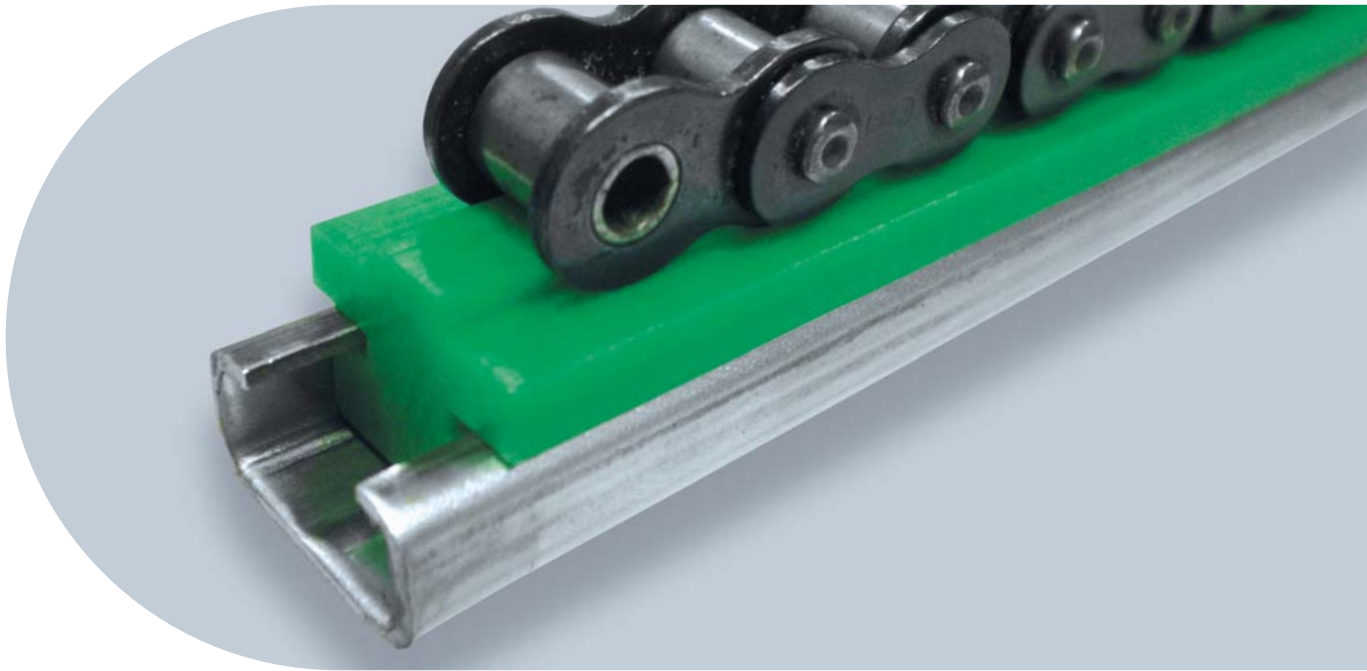
Legend: ● = resistant ▶ = limited resistance ○ = not resistant

Materials chemical resistance

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|------------------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Chemicals | | | | | | | | |
| Phenol | ● | ● | — | — | — | — | ● | ● |
| Phenol 5% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Phosphoric Acid 30% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Phosphoric Acid 85% | ● | ● | ○ | ○ | ◐ | ○ | ● | ● |
| Photographics Solutions | ● | ● | ○ | ○ | ◐ | ○ | ● | ● |
| Plating Solutions | ● | ● | ● | — | — | — | ● | ● |
| Potassium comp. | ● | ● | — | — | — | — | ● | ● |
| Potassium Hydroxide | ● | ● | ◐ | — | ● | ● | ● | ● |
| Potassium Iodide (3% Iodine) | ● | ● | ◐ | — | ● | ● | ● | ● |
| Potassium Permanganate | ● | ● | — | — | — | — | ● | ● |
| Sea Water | ● | — | ◐ | — | ◐ | — | ● | — |
| Silver Cyanide | ● | ● | ○ | ○ | — | — | ● | ◐ |
| Silver Nitrate | ● | ● | — | — | — | — | ● | ● |
| Sodium Comp. | ● | ● | — | — | — | — | ● | ● |
| Sodium Chlorite | ● | ● | — | — | — | — | ● | ● |
| Sodium Hydroxide | ● | ● | ○ | ○ | — | — | ● | ◐ |
| Sodium Hydroxide 60% | ● | ● | ○ | ○ | ● | ● | ● | ● |
| Sodium Hypo-chlorite (5% Cl) | ● | ● | ○ | ○ | ● | ● | ● | ● |
| Stearic Acid | ● | ◐ | ◐ | — | ○ | ○ | ● | ● |
| Sulfamic Acid 20% | ● | ◐ | ● | ● | ◐ | — | ● | ● |
| Sulfate Liquors | ● | ● | ○ | ○ | — | — | ● | ● |
| Sulfur | ● | ● | — | — | — | — | ● | ● |

| Material | PE HabiPLAST® | | PA Habilon | | POM Habital | | PP Habipro | |
|----------------------|------------------|---------------|---------------|---------------|----------------|---------------|---------------|---------------|
| | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F | 20°C 70°F | 60°C 140°F |
| Chemicals | | | | | | | | |
| Sulfur Chloride | ● | ● | ● | ● | — | — | ● | ● |
| Sulfur Dioxide | ● | — | — | — | — | — | ● | — |
| Sulfur Acid 10% | ● | ● | ◐ | ◐ | ○ | ○ | ● | ● |
| Sulfur Acid 50% | ● | ● | ○ | ○ | ● | ○ | ● | ● |
| Sulfur Acid 70% | ● | ● | ○ | ○ | ○ | ○ | ● | ● |
| Sulfurous Acid | ● | ◐ | ○ | ○ | ○ | ○ | ● | ◐ |
| Tannic Acid 10% | ● | ● | ◐ | ◐ | — | — | ● | — |
| Tartaric Acid | ● | ● | — | — | — | — | ● | ● |
| Tetrahydrofuran | ● | ● | ◐ | ◐ | — | — | ● | ● |
| Toluene | — | — | ● | — | ◐ | ◐ | ◐ | ○ |
| Transformer Oil | ○ | ○ | ● | ● | ◐ | ○ | ○ | ○ |
| Tributyl Phosphate | ● | ◐ | ● | ● | — | — | ● | ◐ |
| Trichloroacetic Acid | ● | ● | — | — | — | — | ● | ◐ |
| Trichloroethylene | ◐ | — | ○ | ○ | — | — | ● | ● |
| Trisodium Phosphate | ○ | ○ | ◐ | ○ | ◐ | ◐ | ○ | ○ |
| Tricresyl Phosphate | ● | ● | — | — | — | — | ● | ◐ |
| Turpentine | ● | ● | — | — | — | — | ● | ● |
| Urea | ● | ○ | ● | ● | ● | — | ◐ | ○ |
| Vinegar | ● | ● | ● | ● | — | — | ● | ● |
| Wine | — | — | ● | ● | ● | ● | ● | ● |
| Whisky | ● | — | ● | — | ● | — | ● | — |
| Xylene | ● | ● | ● | ● | ● | ● | ● | ● |

Legend: ● = resistant ◐ = limited resistance ○ = not resistant



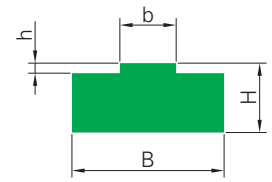
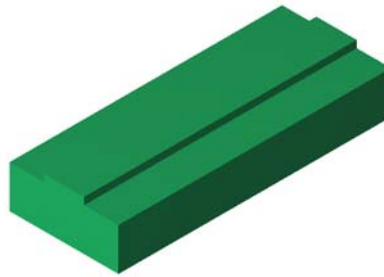
Guide profiles

HabiPLAST® guide profiles are the best solution for improving performances and reducing maintenance of roller chains, V-belts or round belts.

- Excellent sliding of the chain
- Great wear resistance
- Low coefficient of friction (less driving power required)
- Low noise
- Good resistance against impacts also at low temperature
- High chemical resistance
- Easy and quick assembly
- Corrosion resistance

The standard material for guide profiles is HabiPLAST® UHR/G green but other materials are available on demand. Habasit offers a full range of guides and can produce any kind of profile according to customer's specifications.

T1 guides for single roller chains



ISO chains

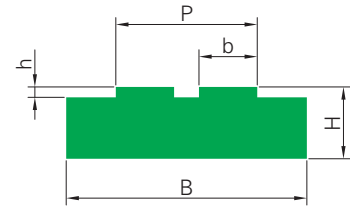
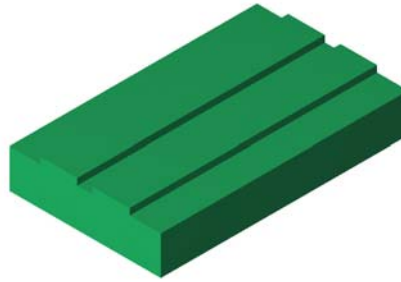
| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | h [mm] |
|-------|---------------|----------|--------|--------|--------|--------|
| T1-01 | 3/8" x 7/32" | 06-B1 | 15 | 10 | 5,4 | 1,5 |
| T1-05 | 1/2" x 5/16" | 08-B1 | 20 | 10 | 7,4 | 2,2 |
| T1-06 | 1/2" x 5/16" | 08-B1 | 20 | 15 | 7,4 | 2,2 |
| T1-07 | 1/2" x 5/16" | 08-B1 | 20 | 20 | 7,4 | 2,2 |
| T1-09 | 5/8" x 3/8" | 10-B1 | 20 | 10 | 9,2 | 2,6 |
| T1-10 | 5/8" x 3/8" | 10-B1 | 20 | 15 | 9,2 | 2,6 |
| T1-11 | 5/8" x 3/8" | 10-B1 | 20 | 20 | 9,2 | 2,6 |
| T1-13 | 3/4" x 7/16" | 12-B1 | 25 | 10 | 11,3 | 2,4 |
| T1-14 | 3/4" x 7/16" | 12-B1 | 25 | 15 | 11,3 | 2,4 |
| T1-15 | 3/4" x 7/16" | 12-B1 | 25 | 20 | 11,3 | 2,4 |
| T1-18 | 1" x 17mm | 16-B1 | 40 | 15 | 16,5 | 3,5 |
| T1-19 | 1" x 17mm | 16-B1 | 40 | 20 | 16,5 | 3,5 |
| T1-21 | 1 1/4" x 3/4" | 20-B1 | 45 | 15 | 19 | 4,3 |
| T1-22 | 1 1/4" x 3/4" | 20-B1 | 45 | 20 | 19 | 4,3 |
| T1-24 | 1 1/2" x 1" | 24-B1 | 60 | 15 | 24,6 | 5,6 |
| T1-25 | 1 1/2" x 1" | 24-B1 | 60 | 20 | 24,6 | 5,6 |
| T1-27 | 1 3/4" x 31mm | 28-B1 | 75 | 20 | 30 | 6,9 |
| T1-30 | 2" x 31mm | 32-B1 | 80 | 20 | 30 | 7,8 |

ASA chains

| Type | Chains | Ref. ASA | B [mm] | H [mm] | b [mm] | h [mm] |
|-------|--------------|----------|--------|--------|--------|--------|
| T1-51 | 3/8" x 3/16" | ASA 35 | 15 | 10 | 4 | 2,2 |
| T1-54 | 1/2" x 5/16" | ASA 40 | 20 | 10 | 7,1 | 2,3 |
| T1-55 | 1/2" x 5/16" | ASA 40 | 20 | 15 | 7,1 | 2,3 |
| T1-56 | 1/2" x 5/16" | ASA 40 | 20 | 20 | 7,1 | 2,3 |
| T1-58 | 5/8" x 3/8" | ASA 50 | 20 | 10 | 8,6 | 2,7 |
| T1-59 | 5/8" x 3/8" | ASA 50 | 20 | 15 | 8,6 | 2,7 |
| T1-60 | 5/8" x 3/8" | ASA 50 | 20 | 20 | 8,6 | 2,7 |
| T1-62 | 3/4" x 1/2" | ASA 60 | 25 | 10 | 11,9 | 3,4 |
| T1-63 | 3/4" x 1/2" | ASA 60 | 25 | 15 | 11,9 | 3,4 |
| T1-64 | 3/4" x 1/2" | ASA 60 | 25 | 20 | 11,9 | 3,4 |
| T1-66 | 1" x 5/8" | ASA 80 | 40 | 15 | 15,1 | 4,5 |
| T1-68 | 1" x 5/8" | ASA 80 | 40 | 20 | 15,1 | 4,5 |

- Standard material for chain guides is Habiplast® UHR/G green, different materials are available on demand (see pages 6/7)
- Standard length is 3 m, other lengths available on demand up to max 6 m

T2 guides for double roller chains



ISO chains

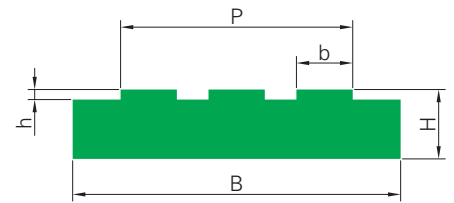
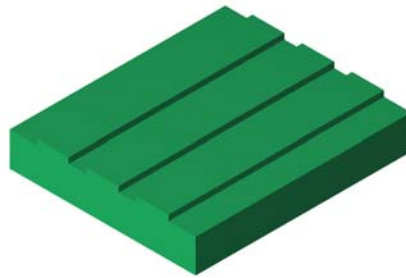
| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | h [mm] | P [mm] |
|-------|---------------|----------|--------|--------|--------|--------|--------|
| T2-01 | 3/8" x 7/32" | 06-B2 | 25 | 10 | 5,4 | 1,5 | 15,8 |
| T2-05 | 1/2" x 5/16" | 08-B2 | 35 | 10 | 7,4 | 2,2 | 21,4 |
| T2-06 | 1/2" x 5/16" | 08-B2 | 35 | 15 | 7,4 | 2,2 | 21,4 |
| T2-07 | 1/2" x 5/16" | 08-B2 | 35 | 20 | 7,4 | 2,2 | 21,4 |
| T2-09 | 5/8" x 3/8" | 10-B2 | 40 | 10 | 9,2 | 2,6 | 25,8 |
| T2-10 | 5/8" x 3/8" | 10-B2 | 40 | 15 | 9,2 | 2,6 | 25,8 |
| T2-11 | 5/8" x 3/8" | 10-B2 | 40 | 20 | 9,2 | 2,6 | 25,8 |
| T2-13 | 3/4" x 7/16" | 12-B2 | 45 | 15 | 11,3 | 2,4 | 30,8 |
| T2-14 | 3/4" x 7/16" | 12-B2 | 45 | 20 | 11,3 | 2,4 | 30,8 |
| T2-15 | 1" x 17mm | 16-B2 | 65 | 15 | 16,5 | 3,5 | 48,4 |
| T2-18 | 1" x 17mm | 16-B2 | 65 | 20 | 16,5 | 3,5 | 48,4 |
| T2-19 | 1 1/4" x 3/4" | 20-B2 | 70 | 15 | 19 | 4,3 | 54,5 |
| T2-21 | 1 1/4" x 3/4" | 20-B2 | 70 | 20 | 19 | 4,3 | 54,5 |
| T2-22 | 1 1/2" x 1" | 24-B2 | 88 | 20 | 24,6 | 5,6 | 73 |
| T2-24 | 1 3/4" x 31mm | 28-B2 | 105 | 25 | 30 | 6,9 | 89,6 |
| T2-25 | 2" x 31mm | 32-B2 | 105 | 30 | 30 | 7,8 | 88,7 |

ASA chains

| Type | Chains | Ref. ASA | B [mm] | H [mm] | b [mm] | h [mm] | P [mm] |
|-------|--------------|----------|--------|--------|--------|--------|--------|
| T2-51 | 3/8" x 3/16" | ASA 35.2 | 25 | 10 | 4 | 2,2 | 14,13 |
| T2-55 | 1/2" x 5/16" | ASA 40.2 | 35 | 10 | 7,1 | 2,3 | 21,48 |
| T2-56 | 1/2" x 5/16" | ASA 40.2 | 25 | 15 | 7,1 | 2,3 | 21,48 |
| T2-57 | 1/2" x 5/16" | ASA 40.2 | 35 | 20 | 7,1 | 2,3 | 21,48 |
| T2-59 | 5/8" x 3/8" | ASA 50.2 | 40 | 10 | 8,6 | 2,7 | 26,71 |
| T2-60 | 5/8" x 3/8" | ASA 50.2 | 40 | 15 | 8,6 | 2,7 | 26,71 |
| T2-61 | 5/8" x 3/8" | ASA 50.2 | 40 | 20 | 8,6 | 2,7 | 26,71 |
| T2-63 | 3/4" x 1/2" | ASA 60.2 | 45 | 10 | 11,9 | 3,4 | 34,68 |
| T2-64 | 3/4" x 1/2" | ASA 60.2 | 45 | 15 | 11,9 | 3,4 | 34,68 |
| T2-65 | 3/4" x 1/2" | ASA 60.2 | 45 | 20 | 11,9 | 3,4 | 34,68 |
| T2-67 | 1" x 5/8" | ASA 80.2 | 55 | 15 | 15,1 | 4,5 | 44,39 |
| T2-68 | 1" x 5/8" | ASA 80.2 | 55 | 20 | 15,1 | 4,5 | 44,39 |

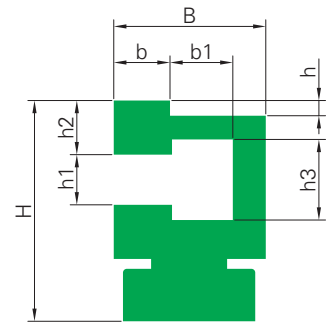
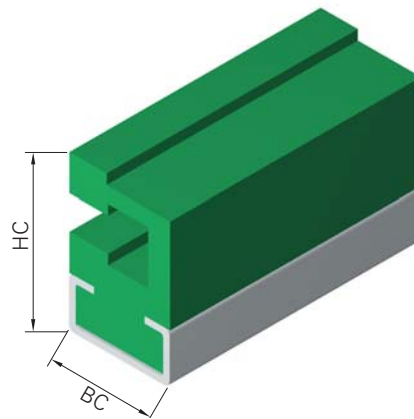
- Standard material for chain guides is Habiplast® UHR/G green, different materials are available on demand (see pages 6/7)
- Standard length is 3 m, other lengths available on demand up to max 6 m

T3 guides for triple roller chains



| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | h [mm] | P [mm] |
|-------|--------------|----------|--------|--------|--------|--------|--------|
| T3-01 | 3/8" x 7/32" | 06-B3 | 35 | 10 | 5,4 | 1,5 | 25,9 |
| T3-05 | 1/2" x 5/16" | 08-B3 | 45 | 10 | 7,4 | 2,2 | 35,2 |
| T3-06 | 1/2" x 5/16" | 08-B3 | 45 | 15 | 7,4 | 2,2 | 35,2 |
| T3-07 | 1/2" x 5/16" | 08-B3 | 45 | 20 | 7,4 | 2,2 | 35,2 |
| T3-09 | 5/8" x 3/8" | 10-B3 | 55 | 10 | 9,2 | 2,6 | 42,4 |
| T3-10 | 5/8" x 3/8" | 10-B3 | 55 | 15 | 9,2 | 2,6 | 42,4 |
| T3-11 | 5/8" x 3/8" | 10-B3 | 55 | 20 | 9,2 | 2,6 | 42,4 |
| T3-13 | 3/4" x 7/16" | 12-B3 | 60 | 15 | 11,3 | 2,4 | 50,2 |
| T3-14 | 3/4" x 7/16" | 12-B3 | 60 | 20 | 11,3 | 2,4 | 50,2 |
| T3-15 | 1" x 17mm | 16-B3 | 95 | 20 | 16,5 | 3,5 | 80,3 |

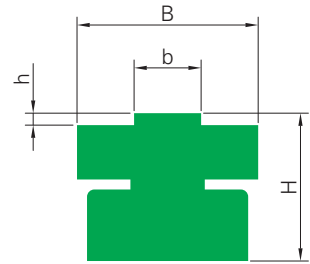
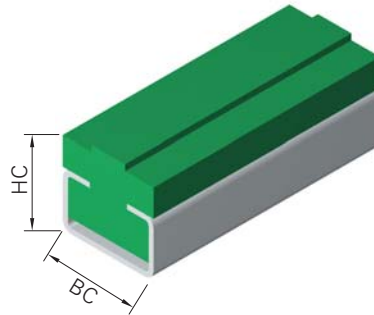
ET guides for metallic profile for single overlapped chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] | h2 [mm] | h3 [mm] |
|-------|--------------|----------|------------------|---------|---------|--------|--------|--------|---------|--------|---------|---------|---------|
| ET-00 | 3/8" x 7/32" | 06-B1 | C-3 | 20 | 28,7 | 20 | 26,4 | 5,4 | 4,4 | 1,4 | 6,6 | 5,5 | 9,3 |
| ET-01 | 1/2" x 5/16" | 08-B1 | C-3 | 20 | 30,5 | 20 | 28 | 7,4 | 5,9 | 2 | 8,7 | 7,3 | 12,8 |
| ET-02 | 5/8" x 3/8" | 10-B1 | C-3 | 20 | 36 | 20 | 34,1 | 9,2 | 5,3 | 2,5 | 10,7 | 9,5 | 15,4 |
| ET-03 | 3/4" x 7/16" | 12-B1 | C-5 | 28 | 41,5 | 24 | 38,5 | 11,3 | 6 | 2,3 | 12,3 | 10,5 | 16,9 |
| ET-04 | 1" x 17mm | 16-B1 | C-9 | 38 | 61,5 | 33,5 | 52,4 | 16,5 | 10,7 | 4,1 | 16,1 | 18,3 | 24,4 |

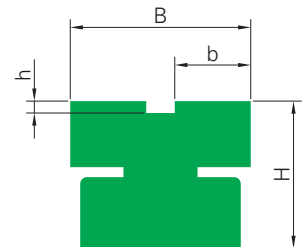
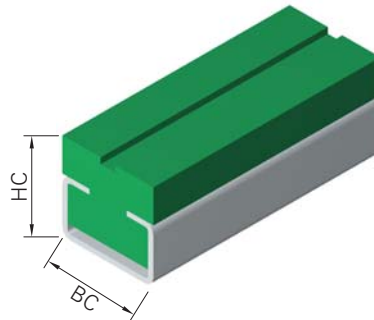
- Standard material for chain guides is HabiPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

T1C guides for metallic profile for single roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | h [mm] |
|--------|--------------|----------|------------------|---------|---------|--------|--------|--------|--------|
| T1C-31 | 3/8" x 7/32" | 06-B1 | C-3 | 20 | 17 | 20 | 15 | 5,4 | 1,5 |
| T1C-33 | 1/2" x 5/16" | 08-B1 | C-3 | 20 | 17 | 20 | 15 | 7,4 | 2,2 |
| T1C-34 | 5/8" x 3/8" | 10-B1 | C-3 | 20 | 17 | 20 | 15 | 9,2 | 2,6 |
| T1C-35 | 3/4" x 7/16" | 12-B1 | C-3 | 20 | 17 | 20 | 15 | 11,3 | 2,4 |
| T1C-36 | 1" x 17mm | 16-B1 | C-5 | 28 | 18 | 28 | 15 | 16,5 | 3,5 |
| T1C-37 | 1 1/4 x 3/4" | 20-B1 | C-9 | 38 | 27 | 38 | 20 | 19 | 4,3 |

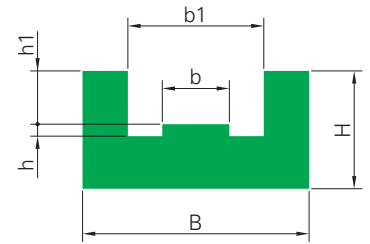
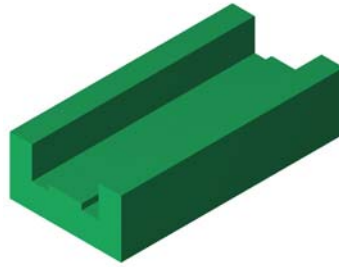
T2C guides for metallic profile for double roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | h [mm] |
|--------|--------------|----------|------------------|---------|---------|--------|--------|--------|--------|
| T2C-31 | 3/8" x 7/32" | 06-B2 | C-3 | 20 | 17 | 15,7 | 15 | 5,4 | 1,5 |
| T2C-33 | 1/2" x 5/16" | 08-B2 | C-3 | 20 | 17 | 21,4 | 15 | 7,4 | 2,2 |
| T2C-34 | 5/8" x 3/8" | 10-B2 | C-5 | 28 | 19 | 25,9 | 15 | 9,2 | 2,6 |
| T2C-35 | 3/4" x 7/16" | 12-B2 | C-5 | 28 | 19 | 30,7 | 15 | 11,3 | 2,4 |
| T2C-36 | 1" x 17mm | 16-B2 | C-9 | 38 | 27 | 48,3 | 20 | 16,5 | 3,5 |

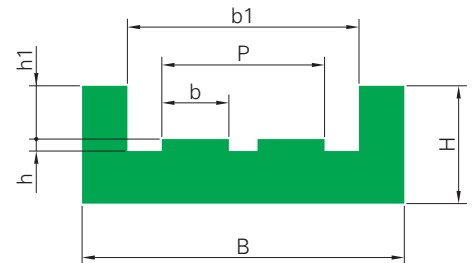
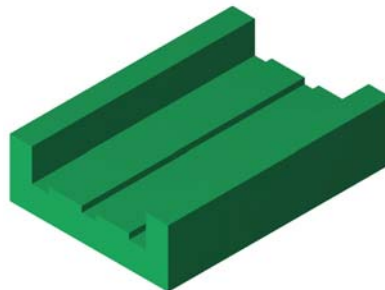
- Standard material for chain guides is Habiplast® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

E1 guides for single roller chains



| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] |
|-------|--------------|----------|--------|--------|--------|---------|--------|---------|
| E1-01 | 3/8" x 7/32" | 06-B1 | 25 | 10 | 5,4 | 15 | 1,5 | 4,4 |
| E1-05 | 1/2" x 5/16" | 08-B1 | 30 | 15 | 7,4 | 20 | 2,2 | 7,2 |
| E1-06 | 5/8" x 3/8" | 10-B1 | 33 | 20 | 9,2 | 23 | 2,6 | 9,5 |
| E1-07 | 3/4" x 7/16" | 12-B1 | 38 | 20 | 11,3 | 28 | 2,4 | 11,1 |
| E1-10 | 1" x 17mm | 16-B1 | 51 | 25 | 16,5 | 41 | 3,5 | 16,5 |

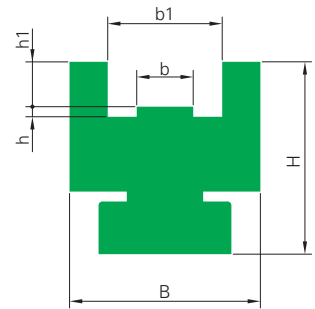
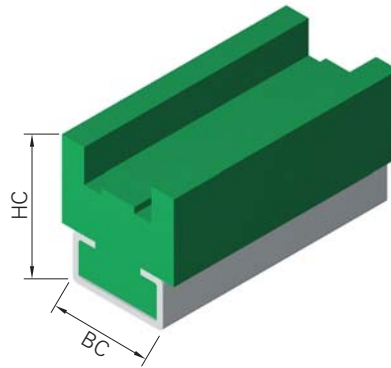
E2 guides for double roller chains



| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | b1 [mm] | P [mm] | h [mm] | h1 [mm] |
|-------|--------------|----------|--------|--------|--------|---------|--------|--------|---------|
| E2-01 | 3/8" x 7/32" | 06-B2 | 36 | 15 | 5,4 | 26 | 15,8 | 1,5 | 4,4 |
| E2-05 | 1/2" x 5/16" | 08-B2 | 45 | 20 | 7,4 | 35 | 21,4 | 2,2 | 7,2 |
| E2-06 | 5/8" x 3/8" | 10-B2 | 50 | 25 | 9,2 | 40 | 25,8 | 2,6 | 9,5 |
| E2-07 | 3/4" x 7/16" | 12-B2 | 56 | 25 | 11,3 | 46 | 30,8 | 2,4 | 11,1 |
| E2-10 | 1" x 17mm | 16-B2 | 85 | 30 | 16,5 | 75 | 48,8 | 3,5 | 16,5 |

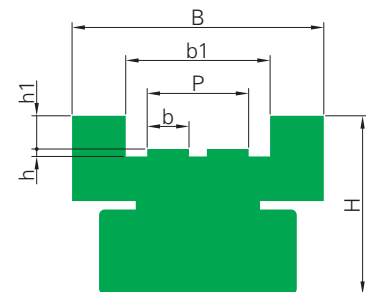
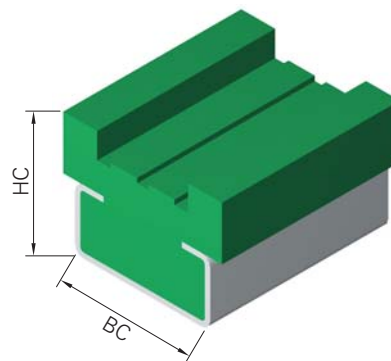
- Standard material for chain guides is HabIPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Standard length is 3 m, other lengths available on demand up to max 6 m

E1C guides for metallic profile for single roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] |
|--------|--------------|----------|------------------|---------|---------|--------|--------|--------|---------|--------|---------|
| E1C-01 | 3/8" x 7/32" | 06-B1 | C-3 | 20 | 20 | 25 | 18 | 5,4 | 15 | 1,5 | 4,4 |
| E1C-05 | 1/2" x 5/16" | 08-B1 | C-3 | 20 | 27 | 30 | 25 | 7,4 | 20 | 2,2 | 7,2 |
| E1C-06 | 5/8" x 3/8" | 10-B1 | C-5 | 28 | 32 | 33 | 30 | 9,2 | 23 | 2,6 | 9,5 |
| E1C-07 | 3/4" x 7/16" | 12-B1 | C-9 | 38 | 38,5 | 38 | 35 | 11,3 | 28 | 2,4 | 11,1 |
| E1C-10 | 1" x 17mm | 16-B1 | C-9 | 38 | 43,5 | 51 | 40 | 16,5 | 41 | 3,5 | 16,5 |

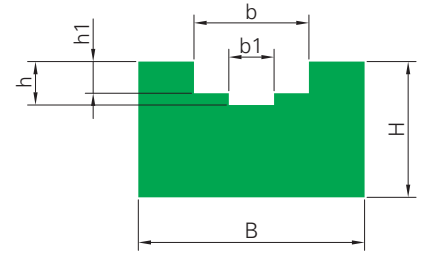
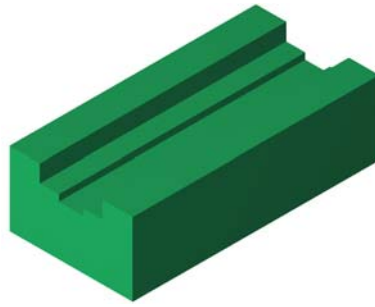
E2C guides for metallic profile for double roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] | P [mm] |
|--------|--------------|----------|------------------|---------|---------|--------|--------|--------|---------|--------|---------|--------|
| E2C-01 | 3/8" x 7/32" | 06-B2 | C-5 | 28 | 22 | 36 | 18 | 5,4 | 26 | 1,5 | 4,4 | 15,8 |
| E2C-05 | 1/2" x 5/16" | 08-B2 | C-9 | 38 | 33 | 45 | 25 | 7,4 | 35 | 2,2 | 7,2 | 21,4 |
| E2C-06 | 5/8" x 3/8" | 10-B2 | C-9 | 38 | 37 | 50 | 30 | 9,2 | 40 | 2,6 | 9,5 | 25,8 |
| E2C-07 | 3/4" x 7/16" | 12-B2 | C-9 | 38 | 38,5 | 56 | 35 | 11,3 | 46 | 2,4 | 11,1 | 30,8 |
| E2C-10 | 1" x 17mm | 16-B2 | C-9 | 38 | 43,5 | 85 | 40 | 16,5 | 75 | 3,5 | 16,5 | 48,4 |

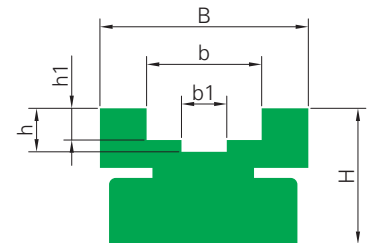
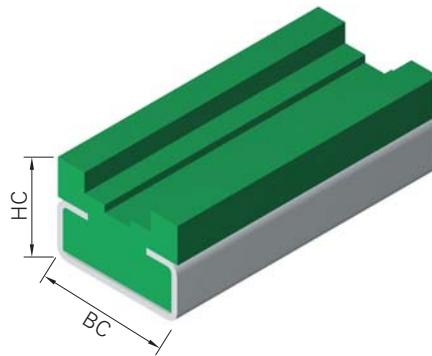
- Standard material for chain guides is HabIPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

U guides for vertical roller chains



| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] |
|------|---------------|----------|--------|--------|--------|---------|--------|---------|
| U-01 | 13/8" x 7/32" | 06-B1 | 20 | 15 | 9,2 | 4 | 4,2 | 2,8 |
| U-02 | 1/2" x 5/16" | 08-B1 | 25 | 15 | 12,7 | 5 | 4,8 | 3,5 |
| U-03 | 5/8" x 3/8" | 10-B1 | 25 | 15 | 15,2 | 6 | 5,1 | 3,6 |
| U-04 | 3/4" x 7/16" | 12-B1 | 25 | 20 | 16,7 | 7 | 5,7 | 3,9 |
| U-05 | 1" x 17mm | 16-B1 | 35 | 25 | 24,4 | 9 | 10 | 8,4 |

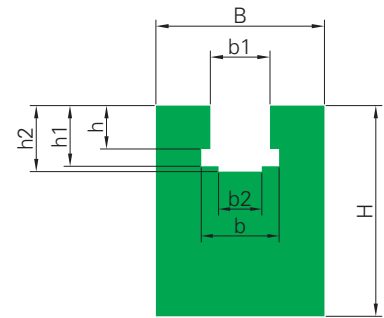
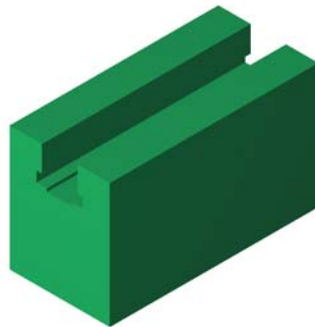
UC guides for metallic profile for vertical roller chains



| Type | Chains | Ref. ISO | Met. Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | b1 [mm] | h [mm] | h1 [mm] |
|-------|--------------|----------|--------------|---------|---------|--------|--------|--------|---------|--------|---------|
| UC-32 | 1/2" x 5/16" | 08-B1 | C-3 | 20 | 18 | 20 | 15 | 12,7 | 5 | 4,8 | 3,5 |
| UC-33 | 5/8" x 3/8" | 10-B1 | C-3 | 20 | 18 | 23 | 15 | 15,2 | 6 | 5,1 | 3,6 |
| UC-34 | 3/4" x 7/16" | 12-B1 | C-3 | 20 | 23 | 23 | 20 | 16,7 | 7 | 5,7 | 3,9 |
| UC-35 | 1" x 17mm | 16-B1 | C-5 | 28 | 28 | 32 | 25 | 24,4 | 8 | 10 | 8,4 |

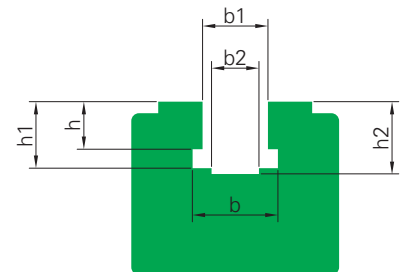
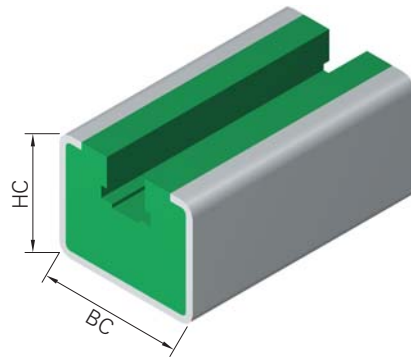
- Standard material for chain guides is HabiPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

BL guides for vertical single roller chains



| Type | Chains | Ref. ISO | B [mm] | H [mm] | b [mm] | b1 [mm] | b2 [mm] | h [mm] | h1 [mm] | h2 [mm] |
|-------|---------------|----------|--------|--------|--------|---------|---------|--------|---------|---------|
| BL-01 | 3/8" x 7/32" | 06-B1 | 20 | 25 | 9,3 | 6,6 | 4 | 5,6 | 8,7 | 10 |
| BL-05 | 1/2" x 5/16" | 08-B1 | 24 | 30 | 12,8 | 8,7 | 5 | 7,6 | 11,5 | 13,5 |
| BL-09 | 5/8" x 3/8" | 10-B1 | 30 | 35 | 15,4 | 10,4 | 6 | 9,5 | 13,5 | 14,8 |
| BL-15 | 3/4" x 7/16" | 12-B1 | 40 | 35 | 16,9 | 12,3 | 7 | 11,5 | 15,9 | 17,5 |
| BL-18 | 1" x 17mm | 16-B1 | 40 | 45 | 24,4 | 16,1 | 9 | 16,1 | 25,7 | 26,8 |
| BL-21 | 1 1/4" x 3/4" | 20-B1 | 50 | 50 | 27,5 | 19,3 | 11 | 19,4 | 29,3 | 31,2 |
| BL-24 | 1 1/2" x 1" | 24-B1 | 60 | 60 | 36,5 | 25,7 | 16 | 25,2 | 38,2 | 40,1 |
| BL-25 | 1 3/4" x 31mm | 28-B1 | 60 | 70 | 41,5 | 28,3 | 17 | 30,8 | 46,9 | 48,9 |
| BL-30 | 2" x 31mm | 32-B1 | 70 | 75 | 44,5 | 29,6 | 19 | 30,8 | 47,3 | 53 |

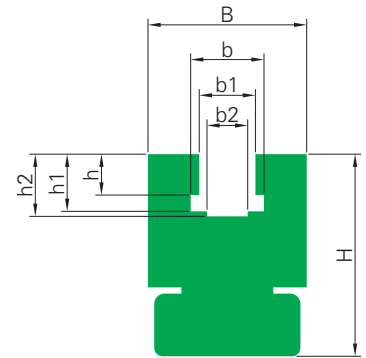
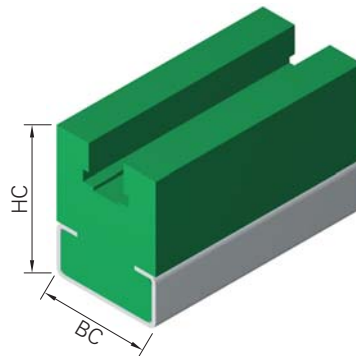
BLC guides for metallic profile for vertical single roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | b [mm] | b1 [mm] | b2 [mm] | h [mm] | h1 [mm] | h2 [mm] |
|--------|---------------|----------|------------------|---------|---------|--------|---------|---------|--------|---------|---------|
| BLC-01 | 3/8" x 7/32" | 06-B1 | C-10 | 30 | 24 | 9,3 | 6,6 | 4 | 5,6 | 8,7 | 10 |
| BLC-05 | 1/2" x 5/16" | 08-B1 | C-10 | 30 | 24 | 12,8 | 8,7 | 5 | 7,6 | 11,5 | 13,5 |
| BLC-09 | 5/8" x 3/8" | 10-B1 | C-10 | 30 | 24 | 15,4 | 10,4 | 6 | 9,5 | 13,5 | 14,8 |
| BLC-15 | 3/4" x 7/16" | 12-B1 | C-10 | 30 | 24 | 16,9 | 12,3 | 7 | 11,5 | 15,9 | 17,5 |
| BLC-18 | 1" x 17mm | 16-B1 | C-11 | 45 | 40 | 24,4 | 16,1 | 9 | 16,1 | 25,7 | 26,8 |
| BLC-21 | 1 1/4" x 3/4" | 20-B1 | C-11 | 45 | 40 | 27,5 | 19,3 | 11 | 19,5 | 29,3 | 31,2 |

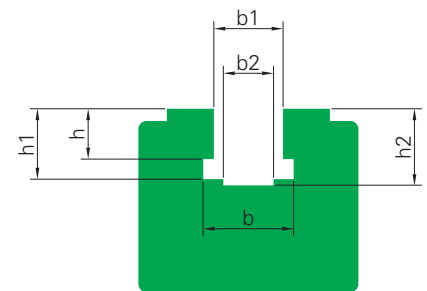
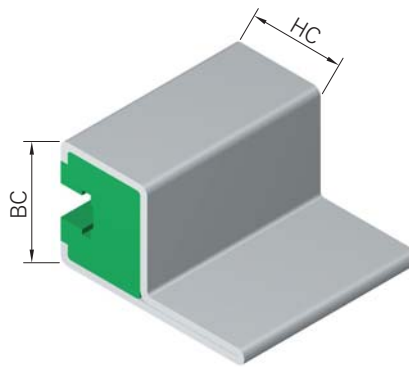
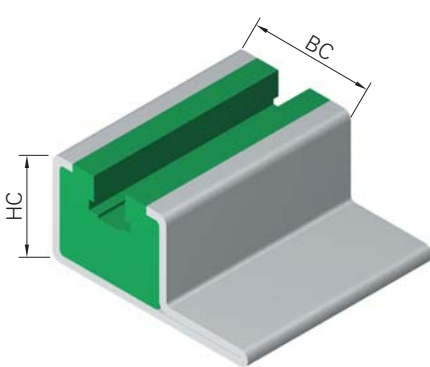
- Standard material for chain guides is HabIPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

KC guides for metallic profile for vertical single roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | b1 [mm] | b2 [mm] | h [mm] | h1 [mm] | h2 [mm] |
|-------|--------------|----------|------------------|---------|---------|--------|--------|--------|---------|---------|--------|---------|---------|
| KC-01 | 3/8" x 7/32" | 06-B1 | C-3 | 20 | 21 | 20 | 17,5 | 9,3 | 6,6 | 4 | 5,6 | 8,7 | 10 |
| KC-02 | 1/2" x 5/16" | 08-B1 | C-5 | 28 | 32 | 24 | 27,5 | 12,8 | 8,7 | 5 | 7,6 | 11,5 | 13,5 |
| KC-03 | 5/8" x 3/8" | 10-B1 | C-5 | 28 | 32 | 24 | 27,5 | 15,4 | 10,4 | 6 | 9,5 | 13,5 | 14,8 |
| KC-04 | 3/4" x 7/16" | 12-B1 | C-9 | 38 | 42 | 33 | 34 | 16,9 | 12,3 | 7 | 11,5 | 15,9 | 17,5 |
| KC-05 | 1" x 17mm | 16-B1 | C-10 | 30 | 50 | 38 | 40 | 24,4 | 16,1 | 9 | 16,1 | 25,7 | 26,8 |

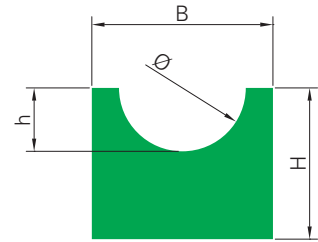
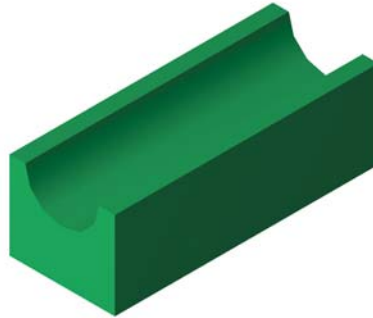
BKC guides for metallic profile for single roller chains



| Type | Chains | Ref. ISO | Metallic Profile | BC [mm] | HC [mm] | b [mm] | b1 [mm] | b2 [mm] | h [mm] | h1 [mm] | h2 [mm] |
|--------|--------------|----------|------------------|---------|---------|--------|---------|---------|--------|---------|---------|
| BKC-01 | 3/8" x 7/32" | 06-B1 | C-14/C-15 | 31 | 25 | 9,3 | 6,6 | 4 | 5,6 | 8,7 | 10 |
| BKC-05 | 1/2" x 5/16" | 08-B1 | C-14/C-15 | 31 | 25 | 12,8 | 8,7 | 5 | 7,6 | 11,5 | 13,5 |
| BKC-09 | 5/8" x 3/8" | 10-B1 | C-14/C-15 | 31 | 25 | 15,4 | 10,4 | 6 | 9,5 | 13,5 | 14,8 |
| BKC-15 | 3/4" x 7/16" | 12-B1 | C-14/C-15 | 31 | 25 | 16,9 | 12,3 | 7 | 11,5 | 15,9 | 17,5 |

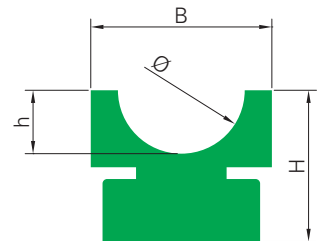
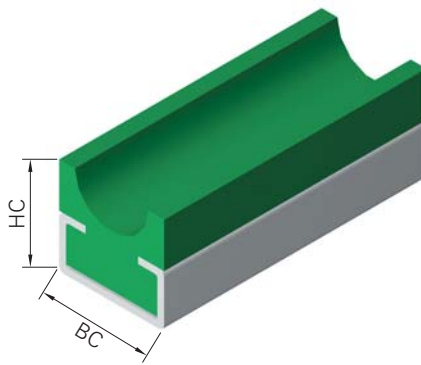
- Standard material for chain guides is HabiPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

R guides for round belts



| Type | Ø Round Belt [mm] | B [mm] | H [mm] | h [mm] | Ø [mm] |
|------|-------------------|--------|--------|--------|--------|
| R-01 | 4 | 15 | 10 | 2 | 4 |
| R-03 | 5 | 15 | 10 | 2,5 | 5 |
| R-05 | 6 | 20 | 10 | 3 | 6 |
| R-07 | 8 | 20 | 10 | 4 | 8 |
| R-09 | 10 | 25 | 12 | 5 | 10 |
| R-11 | 12 | 25 | 12 | 6 | 12 |
| R-13 | 15 | 25 | 15 | 7,5 | 15 |
| R-15 | 20 | 30 | 20 | 10 | 20 |

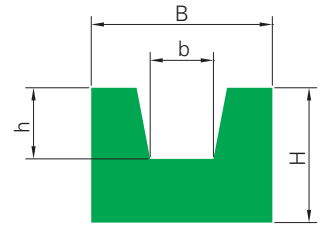
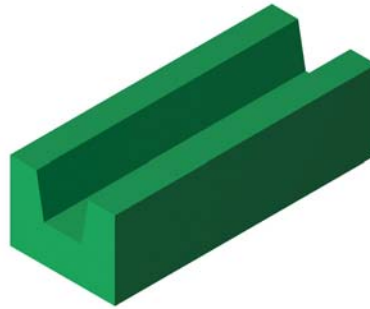
RC guides for metallic profile for round belts



| Type | Metallic Profile | Ø Round Belt [mm] | BC [mm] | HC [mm] | B [mm] | H [mm] | h [mm] | Ø [mm] |
|-------|------------------|-------------------|---------|---------|--------|--------|--------|--------|
| RC-02 | C-3 | 4 | 20 | 14 | 20 | 10 | 2 | 4 |
| RC-04 | C-3 | 5 | 20 | 14 | 20 | 10 | 2,5 | 5 |
| RC-06 | C-3 | 6 | 20 | 14 | 20 | 10 | 3 | 6 |
| RC-08 | C-3 | 8 | 20 | 14 | 20 | 10 | 4 | 8 |
| RC-10 | C-5 | 10 | 28 | 18 | 25 | 15 | 5 | 10 |
| RC-12 | C-5 | 12 | 28 | 18 | 25 | 15 | 6 | 12 |
| RC-14 | C-5 | 15 | 28 | 20 | 25 | 15 | 7,5 | 15 |
| RC-16 | C-5 | 20 | 28 | 24 | 28 | 20 | 10 | 20 |

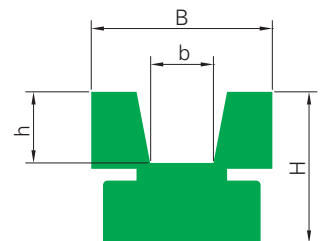
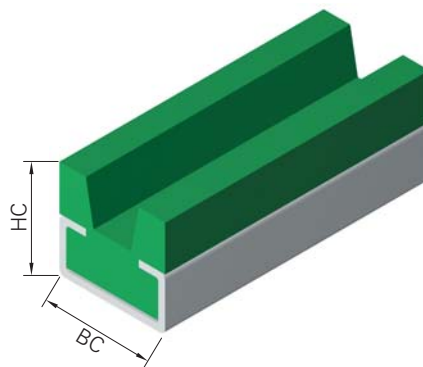
- Standard material for round belts guides is Habiplast® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

V guides for V-belts



| Type | V-Belt Section | V-Belt width [mm] | B [mm] | H [mm] | b [mm] | h [mm] |
|------|----------------|-------------------|--------|--------|--------|--------|
| V-01 | Z | 10 | 20 | 10 | 6,5 | 3 |
| V-03 | A | 13 | 20 | 12 | 8 | 5 |
| V-05 | SPB | 15 | 25 | 12 | 9,5 | 5 |
| V-07 | B | 17 | 30 | 15 | 10,5 | 8 |
| V-09 | C | 22 | 35 | 20 | 13,5 | 11 |
| V-11 | D | 30 | 40 | 25 | 19 | 13 |

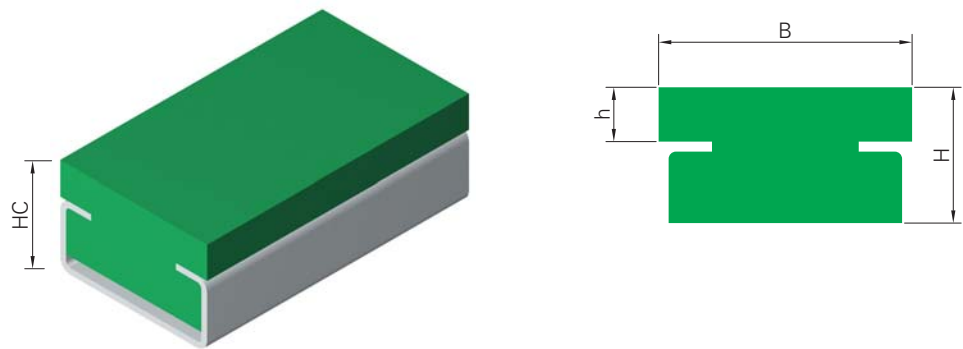
VC guides for metallic profile for V-belts



| Type | Metallic Profile | V-Belt Section | V-Belt width [mm] | BC [mm] | HC [mm] | B [mm] | H [mm] | b [mm] | h [mm] |
|-------|------------------|----------------|-------------------|---------|---------|--------|--------|--------|--------|
| VC-02 | C-3 | Z | 10 | 20 | 17 | 20 | 15 | 6,5 | 3 |
| VC-04 | C-3 | A | 13 | 20 | 17 | 20 | 15 | 8 | 5 |
| VC-06 | C-5 | SPB | 15 | 28 | 24 | 25 | 20 | 9,5 | 5 |
| VC-08 | C-5 | B | 17 | 28 | 24 | 30 | 20 | 10,5 | 8 |
| VC-10 | C-9 | C | 22 | 38 | 32 | 35 | 25 | 13,5 | 11 |
| VC-12 | C-9 | D | 30 | 38 | 35 | 40 | 25 | 19 | 13 |

- Standard material for V-belts guides is HabIPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m

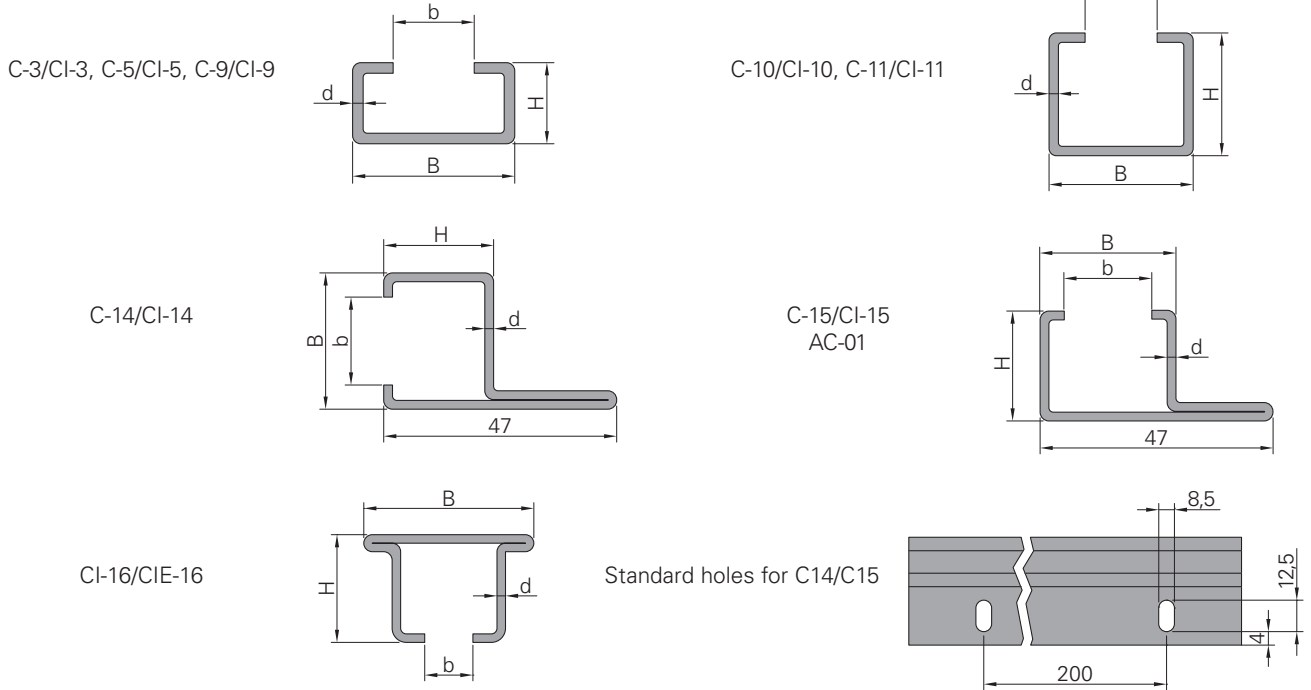
PC slide rails for metallic profile



| Type | Metallic Profile | HC [mm] | B [mm] | H [mm] | h [mm] |
|-------|------------------|---------|--------|--------|--------|
| PC-01 | C-3 | 14 | 20 | 10 | 4 |
| PC-02 | C-3 | 17 | 20 | 15 | 7 |
| PC-03 | C-3 | 22 | 20 | 20 | 12 |
| PC-04 | C-5 | 15 | 28 | 10 | 3 |
| PC-05 | C-5 | 18 | 28 | 15 | 6 |
| PC-06 | C-5 | 24 | 28 | 20 | 12 |
| PC-07 | C-9 | 21 | 38 | 10 | 3 |
| PC-08 | C-9 | 24 | 38 | 15 | 6 |
| PC-09 | C-9 | 30 | 38 | 20 | 12 |

- Standard material is HabIPLAST® UHR/G green, different materials are available on demand (see pages 6/7)
- Metallic profile is not included, it must be ordered separately (see pages 25/26)
- Standard length is 3 m, other lengths available on demand up to max 6 m
- We recommend to provide all the information needed about dimensions and material in order to avoid any incomprehension

Metallic profiles for HabiPLAST® guides



| Type | Material | Weight [Kg/m] | B [mm] | H [mm] | b [mm] | d [mm] |
|------|------------------|---------------|--------|--------|--------|--------|
| C-3 | Galvanized Steel | 0,43 | 20 | 10 | 10 | 1,5 |
| C-5 | Galvanized Steel | 0,85 | 28 | 12 | 14 | 1,5 |
| C-9 | Galvanized Steel | 0,98 | 38 | 18 | 22 | 1,5 |
| C-10 | Galvanized Steel | 0,94 | 30 | 24 | 20 | 1,5 |
| C-11 | Galvanized Steel | 2,05 | 45 | 40 | 31 | 1,5 |
| C-14 | Galvanized Steel | 1,2 | 31 | 25 | 20 | 2 |
| C-15 | Galvanized Steel | 1,2 | 31 | 25 | 20 | 2 |

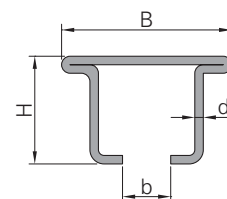
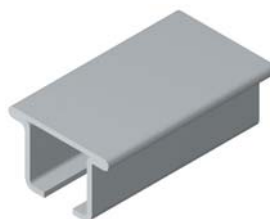
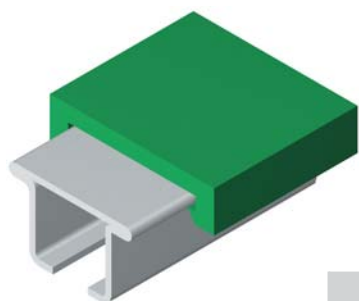
| Type | Material [Aisi 304] | Weight [Kg/m] | B [mm] | H [mm] | b [mm] | d [mm] |
|-------|---------------------|---------------|--------|--------|--------|--------|
| CI-3 | Stainless Steel | 0,43 | 20 | 10 | 10 | 1,5 |
| CI-5 | Stainless Steel | 0,85 | 28 | 12 | 14 | 1,5 |
| CI-9 | Stainless Steel | 0,98 | 38 | 18 | 22 | 1,5 |
| CI-10 | Stainless Steel | 0,94 | 30 | 24 | 20 | 1,5 |
| CI-11 | Stainless Steel | 2,05 | 45 | 40 | 31 | 1,5 |
| CI-14 | Stainless Steel | 1,2 | 31 | 25 | 20 | 2 |
| CI-15 | Stainless Steel | 1,2 | 31 | 25 | 20 | 2 |
| CI-16 | Stainless Steel | 0,9 | 29,8 | 19 | 8,8 | 1,5 |

| Type | Material [Aisi 430] | Weight [Kg/m] | B [mm] | H [mm] | b [mm] | d [mm] |
|---------|---------------------|---------------|--------|--------|--------|--------|
| CI-E-16 | Stainless Steel | 0,9 | 29,8 | 19 | 8,8 | 1,5 |

| Type | Material | Weight [Kg/m] | B [mm] | H [mm] | b [mm] | d [mm] |
|-------|-----------------|---------------|--------|--------|--------|--------|
| AC-01 | Aluminium Alloy | 0,83 | 31 | 25 | 20 | 2,5 |

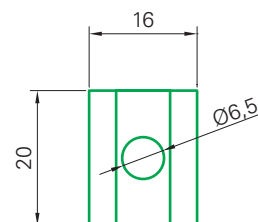
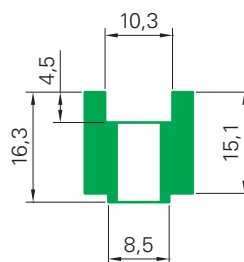
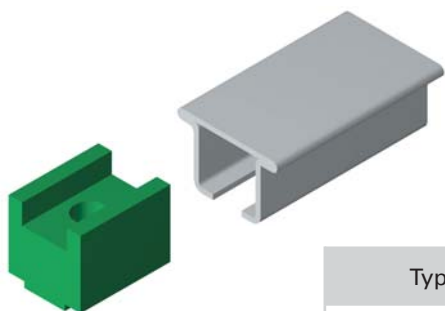
- Standard lengths are 2, 3, 4 and 6 m

CI-16/CIE-16 metallic profiles



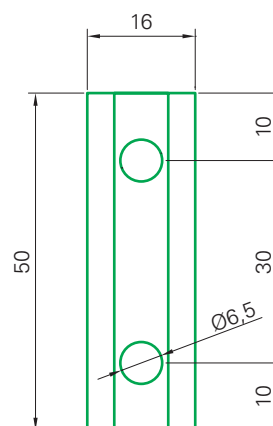
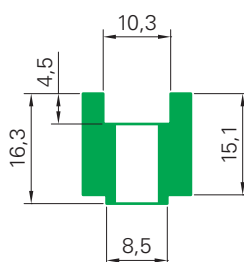
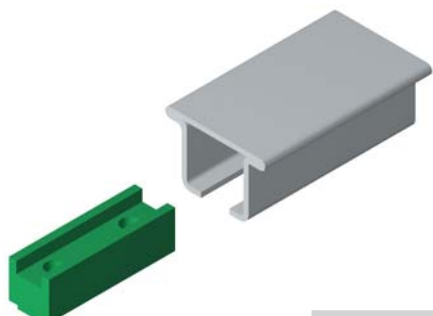
| Type | Material | Weight [Kg/m] | B [mm] | H [mm] | b [mm] | d [mm] |
|--------|----------|---------------|--------|--------|--------|--------|
| CI-16 | Inox 304 | 0,9 | 29,8 | 19 | 8,8 | 1,5 |
| CIE-16 | Inox 430 | 0,9 | 29,8 | 19 | 8,8 | 1,5 |

FC-20 fixing clamps for CI-16/CIE-16 metallic profiles



| Type | Material | Colour | N° of clamps per box |
|-------|------------|-------------------|----------------------|
| FC-20 | HabiPLAST® | Black/Green/White | 200 |
| FC-20 | Habilon | Black/White | 200 |
| FC-20 | Habital | Black/White | 200 |

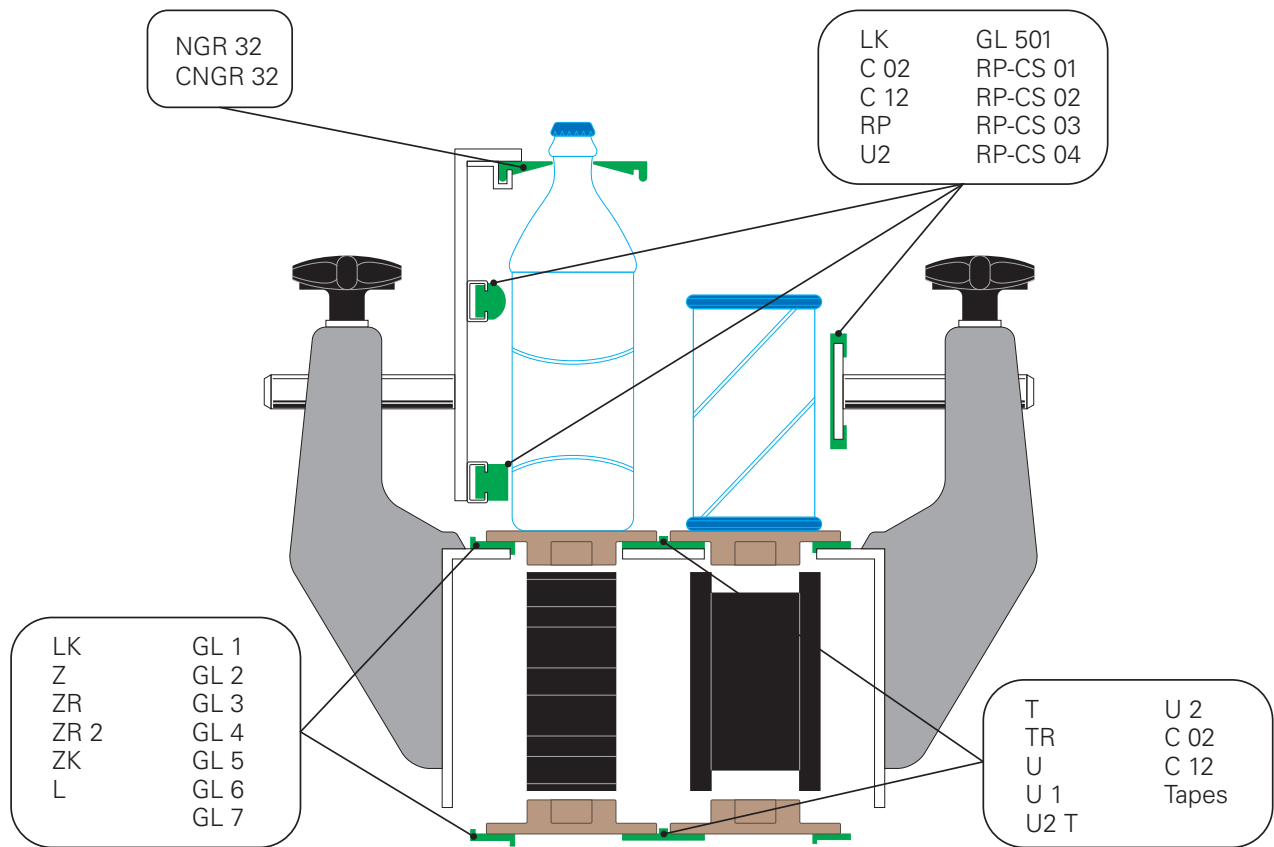
FC-50 connecting element for CI-16/CIE-16 metallic profiles



| Type | Material | Colour | N° of clamps per box |
|-------|------------|-------------------|----------------------|
| FC-50 | HabiPLAST® | Black/Green/White | 100 |
| FC-50 | Habilon | Black/White | 100 |
| FC-50 | Habital | Black/White | 100 |

- Standard lengths for CI-16/CIE-16 metallic profiles are 2, 3, 4 and 6 m
- Screws not included. Specify the colour and the material in the order

Extruded profiles

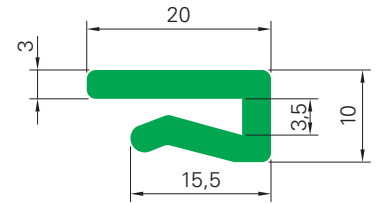
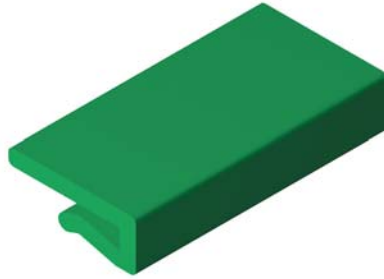


Extruded profiles

HabiPLAST® extruded profiles are the best complement for Habasit products as HabasitLINK® modular belts, HabaCHAIN® and whenever you need:

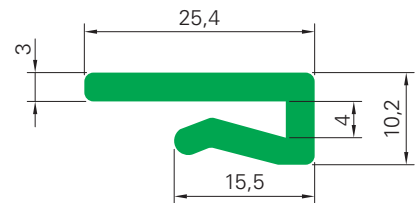
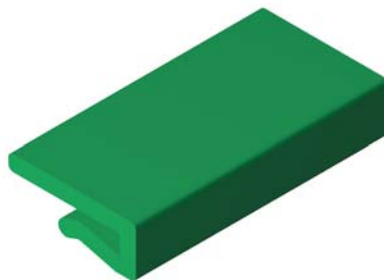
- Great wear resistance
- Low coefficient of friction
- Low noise
- Good resistance against impacts also at low temperature
- High chemical resistance
- Easy and quick assembly
- Corrosion resistance

LK20 profile



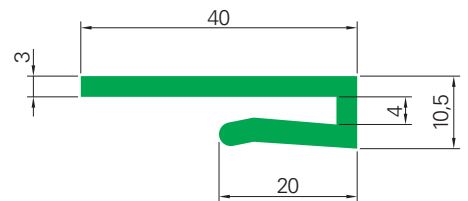
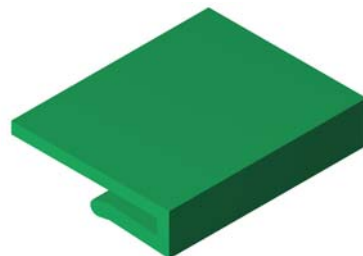
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| LK20 | G | Green | 40 | - |
| | B | Black | | |
| | W | White | | |

LK25 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| LK25 | G | Green | 40 | - |
| | B | Black | | |
| | W | White | | |

LK40 profile

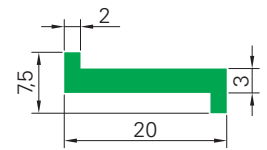
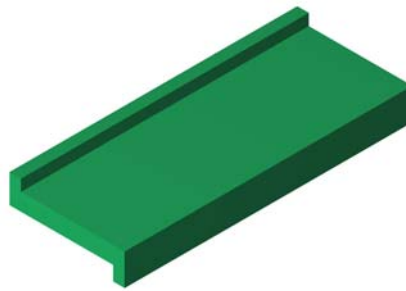


| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| LK40 | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

PE Molecular weight: - White PE, Green PE = 4.000.000 - Black PE = 1.000.000

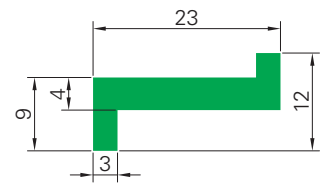
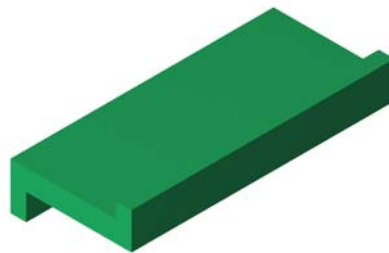
Profile suitable for plates with thickness 2 or 3 mm.

Z profile



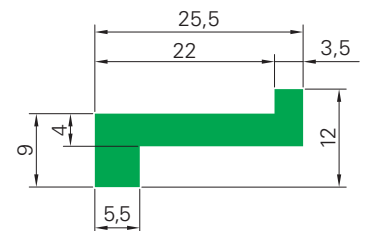
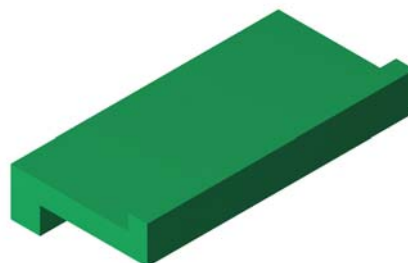
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| Z | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

ZR profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| ZR | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

ZR2 profile



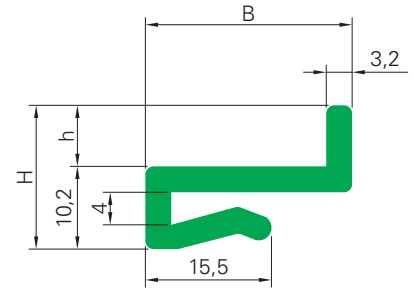
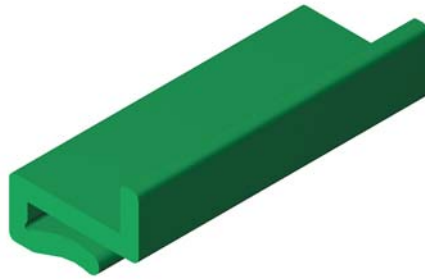
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| ZR2 | G | Green | 50 | 3,6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight:

- White PE, Green PE = 4.000.000

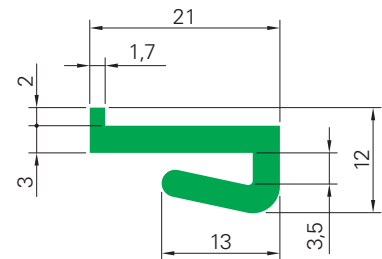
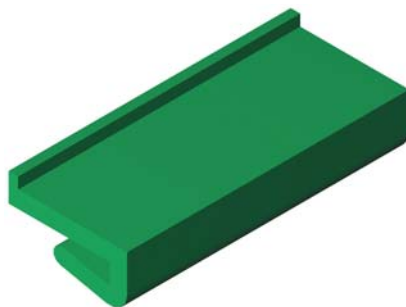
- Black PE = 1.000.000

ZK (D, E, F, G, H, J) profiles



| Type | Colour | | Coil Length [m] | Bar Length [m] | B [mm] | H [mm] | h [mm] |
|------|--------|-------|-----------------|----------------|--------|--------|--------|
| ZK-D | G | Green | 40 | - | 25,4 | 13,4 | 3,2 |
| | B | Black | | | | | |
| | W | White | | | | | |
| ZK-E | G | Green | 40 | - | 25,4 | 15 | 4,8 |
| | B | Black | | | | | |
| | W | White | | | | | |
| ZK-F | G | Green | 40 | - | 25,4 | 17,7 | 7,5 |
| | B | Black | | | | | |
| | W | White | | | | | |
| ZK-G | G | Green | 40 | - | 25,4 | 19,7 | 9,5 |
| | B | Black | | | | | |
| | W | White | | | | | |
| ZK-H | G | Green | 40 | - | 22,2 | 17,7 | 7,5 |
| | B | Black | | | | | |
| | W | White | | | | | |
| ZK-J | G | Green | 40 | - | 22,2 | 19,7 | 9,5 |
| | B | Black | | | | | |
| | W | White | | | | | |

ZK profile

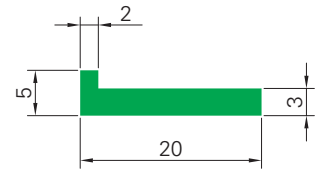
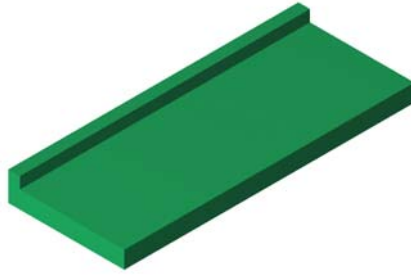


| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| ZK | G | Green | 40 | - |
| | B | Black | | |
| | W | White | | |

PE Molecular weight: - White PE, Green PE = 4.000.000 - Black PE = 1.000.000

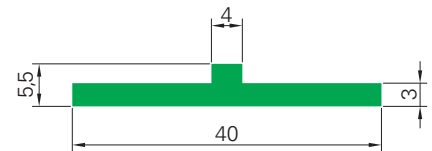
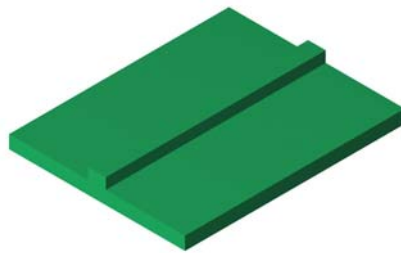
Profile suitable for plates with thickness 2 or 3 mm.

L profile



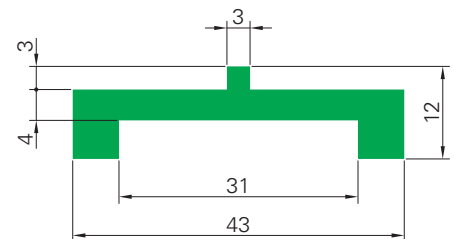
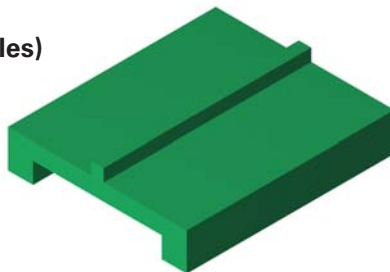
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| L | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

T profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| T | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

TR profile (for CI-16/CIE-16 metallic profiles)



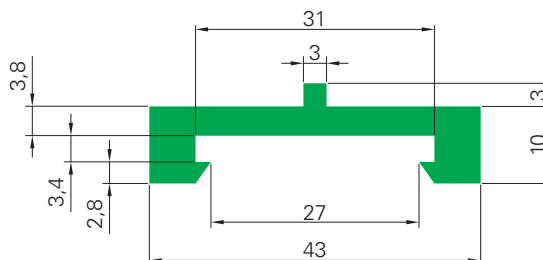
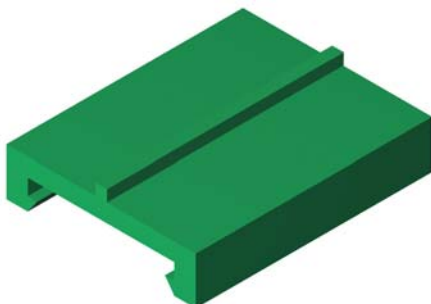
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| TR | G | Green | 50 | 3, 6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight:

- White PE, Green PE = 4.000.000

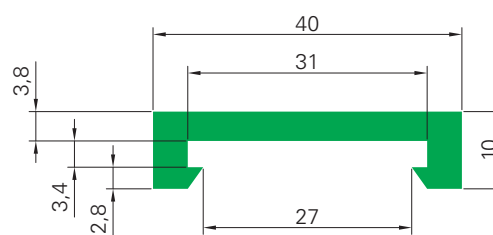
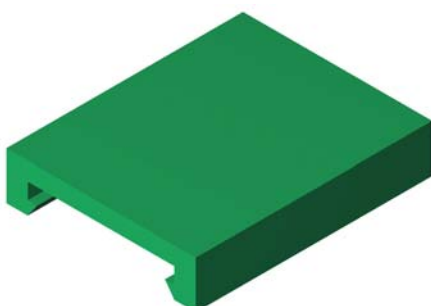
- Black PE = 1.000.000

U2T profile (for CI-16/CIE-16 metallic profiles)



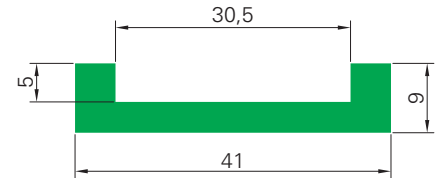
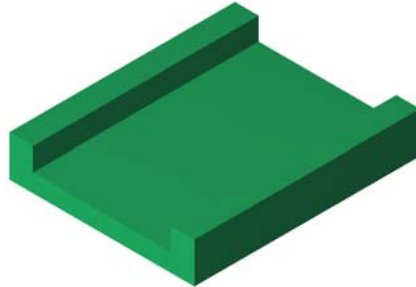
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| U2T | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

U2 profile (for CI-16/CIE-16 metallic profiles)



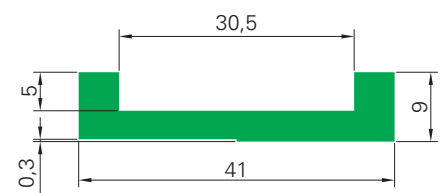
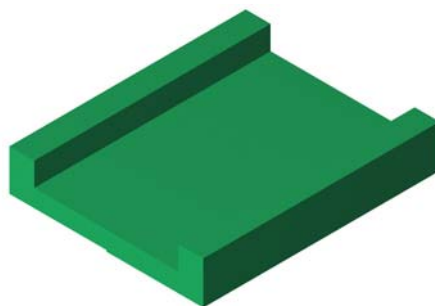
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| U2 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

U profile (for CI-16/CIE-16 metallic profiles)



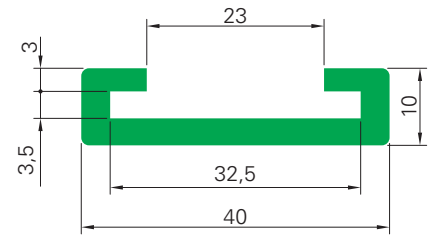
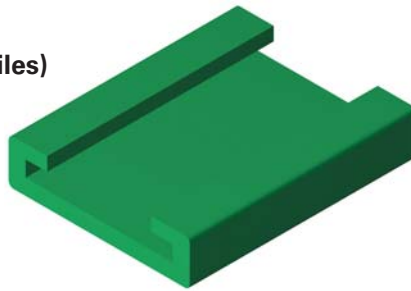
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| U | G | Green | 50 | 3, 6 |
| | B | Black | | |
| | W | White | | |

U1 profile (for CI-16/CIE-16 metallic profiles)



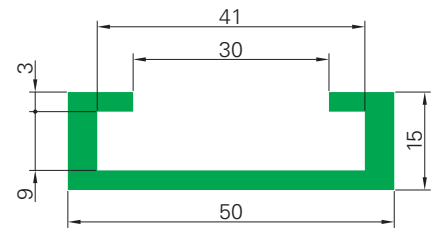
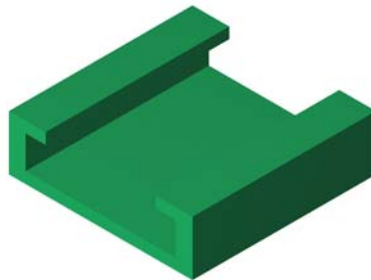
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| U1 | G | Green | 50 | 3, 6 |
| | B | Black | | |
| | W | White | | |

C-02 profile (for CI-16/CIE-16 metallic profiles)



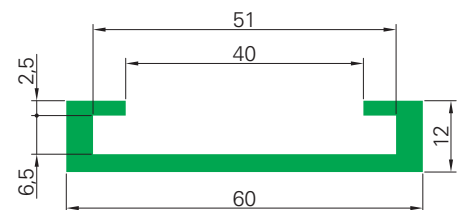
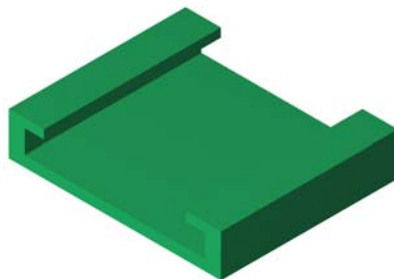
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| C-02 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

C-05 profile (machined profile)



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| C-05 | G | Green | - | 3 |
| | B | Black | | |
| | W | White | | |

C-07 profile (machined profile)



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| C-07 | G | Green | - | 3 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight for extruded profiles:

- White PE, Green PE = 4.000.000

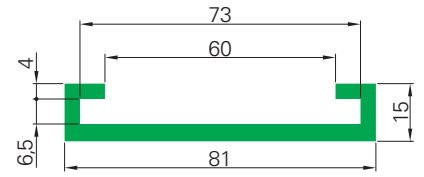
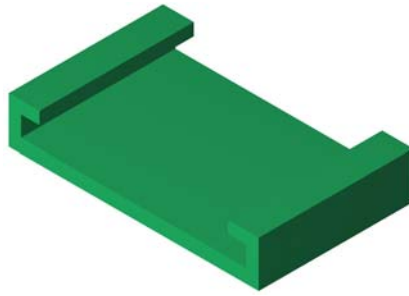
- Black PE = 1.000.000

PE Molecular weight for machined profiles:

- White PE = 500.000

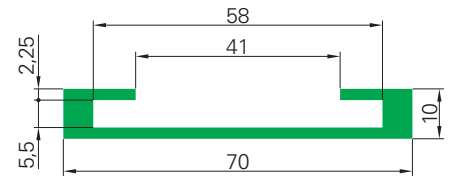
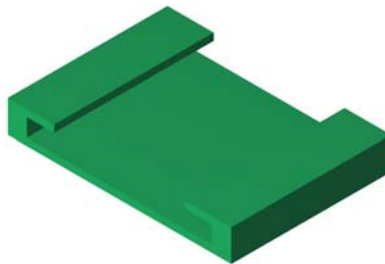
- Green PE, Black PE = 1.000.000

C-09 profile (machined profile)



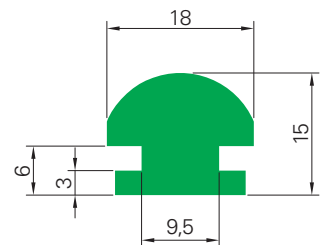
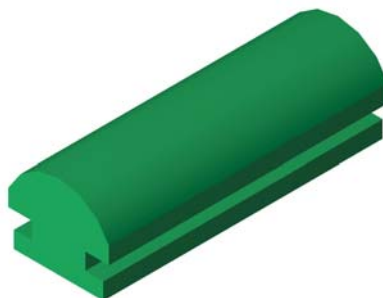
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| C-09 | G | Green | - | 3 |
| | B | Black | | |
| | W | White | | |

C-12 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| C-12 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

RP profile (for C-3 metallic profile)



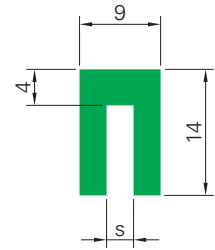
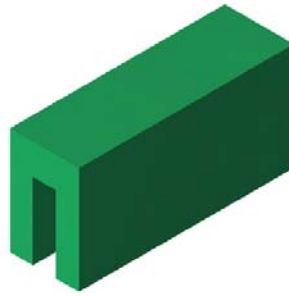
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| RP | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight for extruded profiles:
PE Molecular weight for machined profiles:

- White PE, Green PE = 4.000.000
- White PE = 500.000

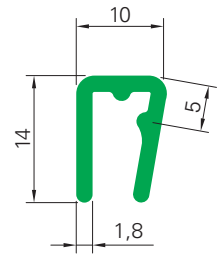
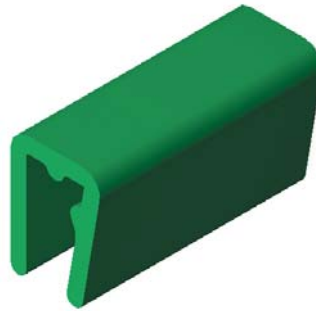
- Black PE = 1.000.000
- Green PE, Black PE = 1.000.000

GL-2 profile



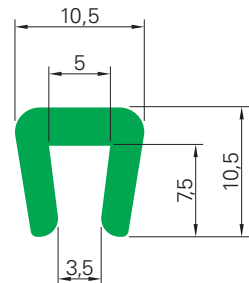
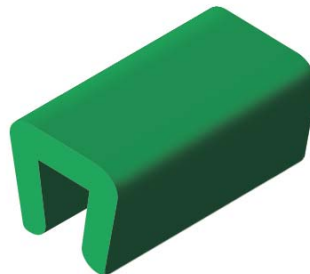
| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|--------|--------|-------|-----------------|----------------|--------|
| GL-2 A | G | Green | 50 | 3, 6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| GL-2 | G | Green | 50 | 3, 6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| GL-2 B | G | Green | 50 | 3, 6 | 4,2 |
| | B | Black | | | |
| | W | White | | | |

GL-3 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-3 | G | Green | 50 | 3, 6 |
| | B | Black | | |
| | W | White | | |

GL-1 profile



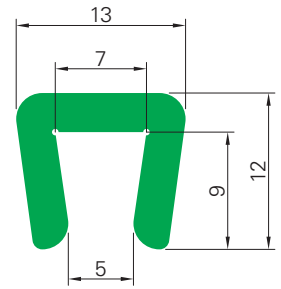
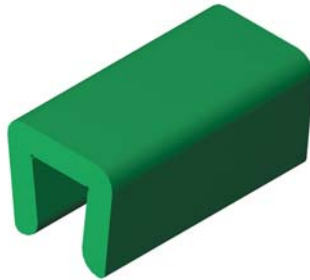
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-1 | G | Green | 50 | 3, 6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight:

- White PE, Green PE = 4.000.000

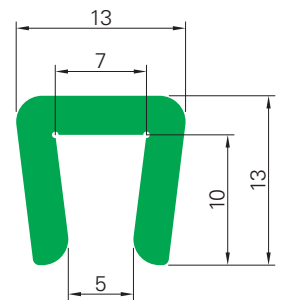
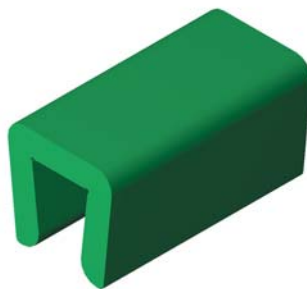
- Black PE = 1.000.000

GL-6 profile



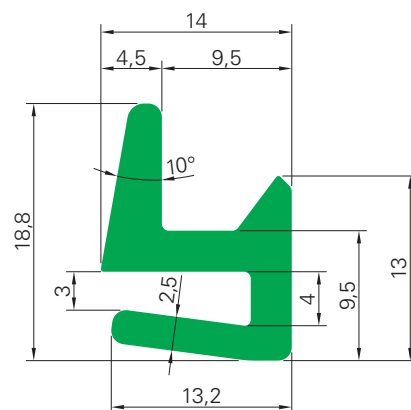
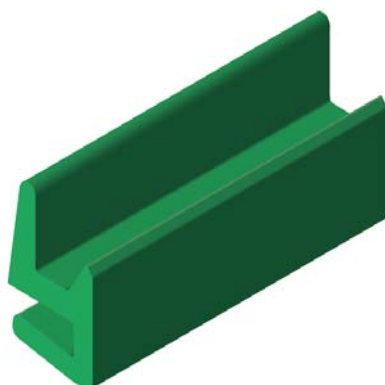
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-6 | G | Green | 50 | 3,6 |
| | B | Black | | |
| | W | White | | |

GL-7 profile



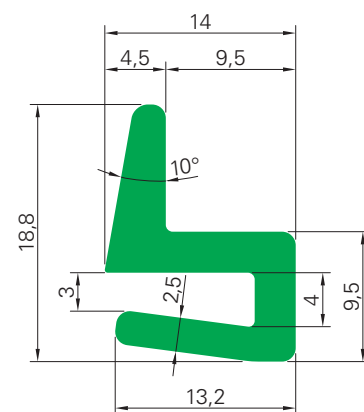
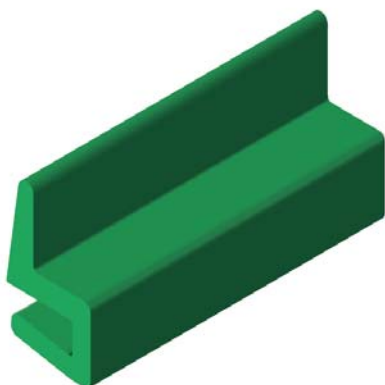
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-7 | G | Green | 50 | 3,6 |
| | B | Black | | |
| | W | White | | |

GL-4 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-4 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

GL-5 profile



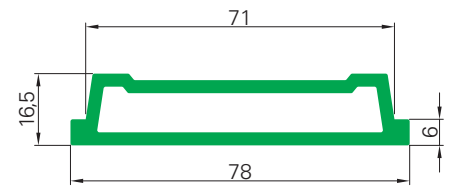
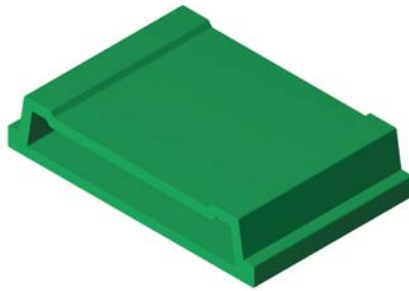
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| GL-5 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight: - White PE, Green PE = 4.000.000

- Black PE = 1.000.000

Profile suitable for plates with thickness 3 or 4 mm.

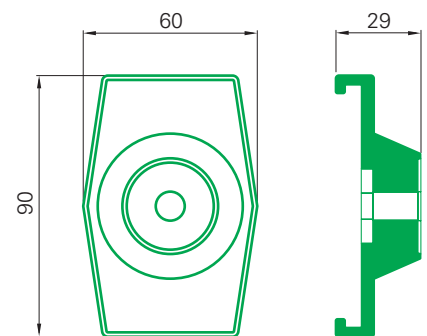
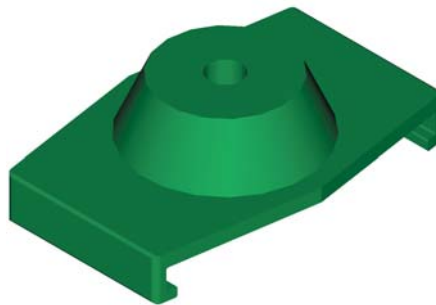
GL-501 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|--------|--------|-------|-----------------|----------------|
| GL-501 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight: - White, Green, Black PE = 500.000

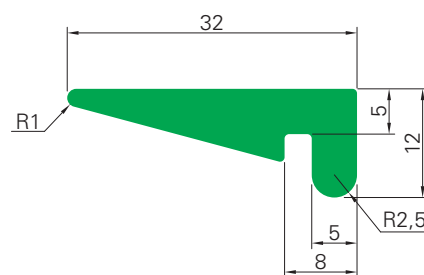
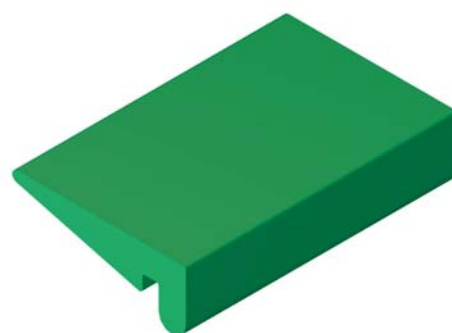
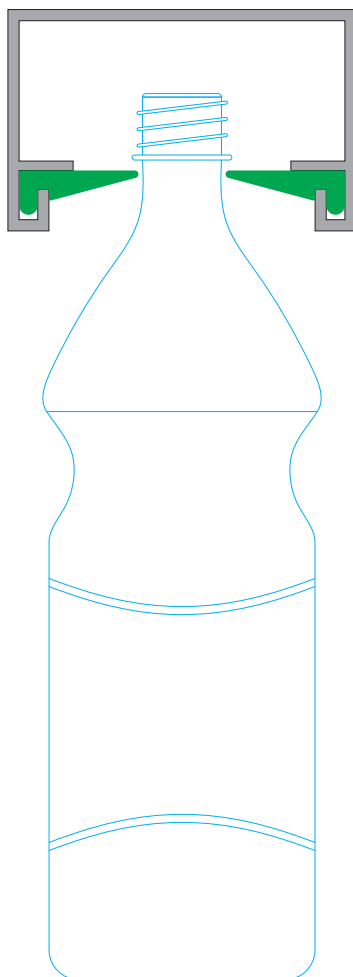
MGL-501 Clamps (for GL-501 profiles)



| Type | Colour | | N° clamps per box |
|---------|--------|-------|-------------------|
| MGL-501 | B | Black | 100 |

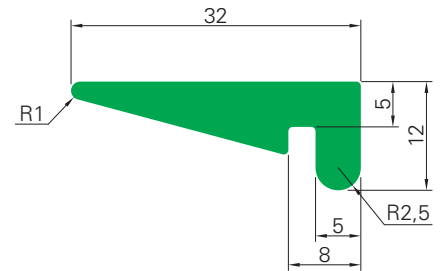
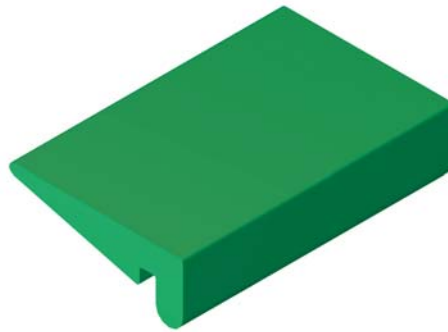
| Type | Dod Dimensions | N° rods per box |
|------------------|-----------------------|-----------------|
| Rods for MGL-501 | Ø 12 mm, lenght 100mm | 100 |
| Rods for MGL-501 | Ø 14 mm, lenght 100mm | 100 |
| Rods for MGL-501 | Ø 16 mm, lenght 100mm | 100 |

NGR E 32 straight neck profile (extruded profiles)



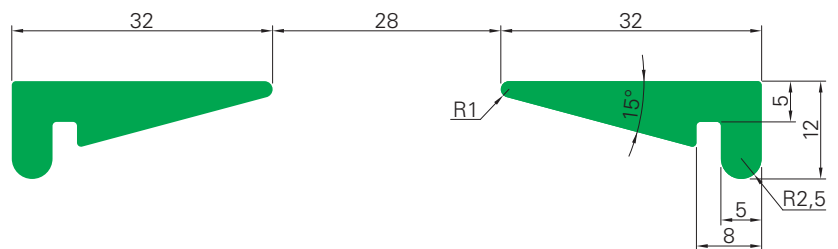
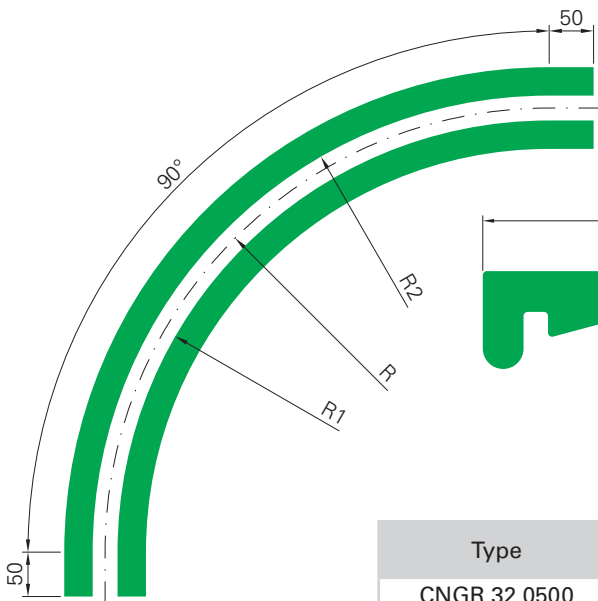
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|----------|--------|-------|-----------------|----------------|
| NGR E 32 | G | Green | - | 3, 6 |
| | B | Black | | |
| | W | White | | |

NGR 32 straight neck profile (machined profile)



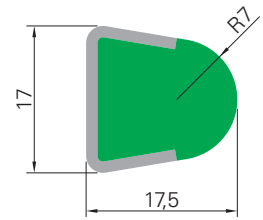
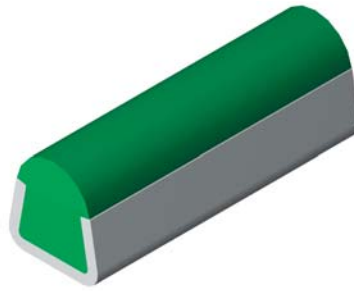
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|--------|--------|-------|-----------------|----------------|
| NGR 32 | B | Black | - | 3 |

CNGR 32 corner neck profile (machined profile)



| Type | Colour | | R [mm] | R1 [mm] | R2 [mm] |
|--------------|--------|-------|--------|---------|---------|
| CNGR 32 0500 | B | Black | 500 | 486 | 514 |
| CNGR 32 0750 | | | 750 | 736 | 764 |
| CNGR 32 1000 | | | 1000 | 986 | 1014 |

RP CI S 01
(stainless steel material: AISI 304)

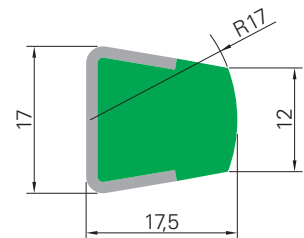
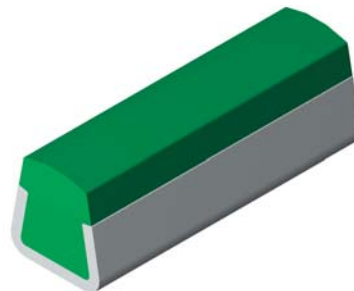


| Type | Colour | | Bars Length [m] |
|------------|--------|-------|-----------------|
| RP CI S 01 | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

RP CIE S 01
(stainless steel material: AISI 430)

| Type | Colour | | Bars Length [m] |
|-------------|--------|-------|-----------------|
| RP CIE S 01 | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

RP CI S 02
(stainless steel material: AISI 304)

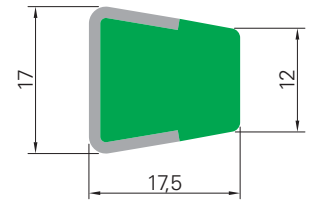
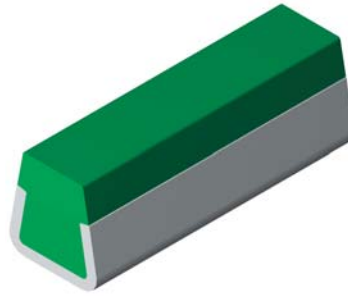


| Type | Colour | | Bars Length [m] |
|------------|--------|-------|-----------------|
| RP CI S 02 | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

RP CIE S 02
(stainless steel material: AISI 430)

| Type | Colour | | Bars Length [m] |
|-------------|--------|-------|-----------------|
| RP CIE S 02 | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

RP CI S 03
(stainless steel material: AISI 304)

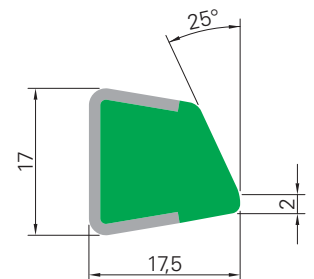
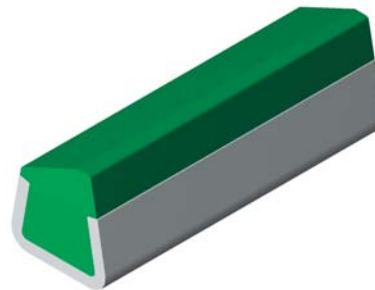


| Type | Colour | | Bars Length [m] |
|------------|--------|-------|-----------------|
| RP CI S 03 | G | Green | 3, 6 |
| | B | Black | |
| | W | White | |

RP CIE S 03
(stainless steel material: AISI 430)

| Type | Colour | | Bars Length [m] |
|-------------|--------|-------|-----------------|
| RP CIE S 03 | G | Green | 3, 6 |
| | B | Black | |
| | W | White | |

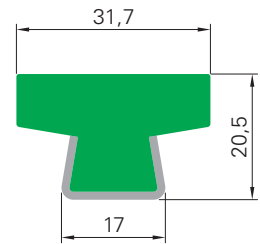
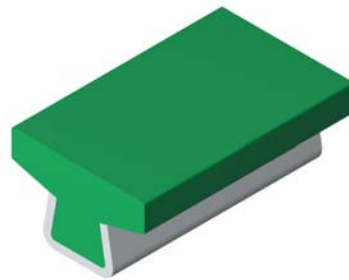
RP CI S 04
(stainless steel material: AISI 304)



| Type | Colour | | Bars Length [m] |
|------------|--------|-------|-----------------|
| RP CI S 04 | G | Green | 3, 6 |
| | B | Black | |
| | W | White | |

RP CIE S 04
(stainless steel material: AISI 430)

| Type | Colour | | Bars Length [m] |
|-------------|--------|-------|-----------------|
| RP CIE S 04 | G | Green | 3, 6 |
| | B | Black | |
| | W | White | |

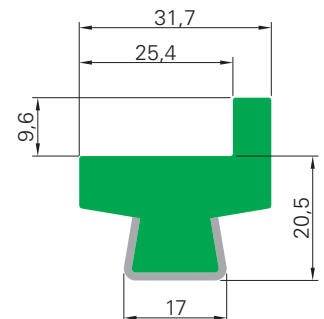
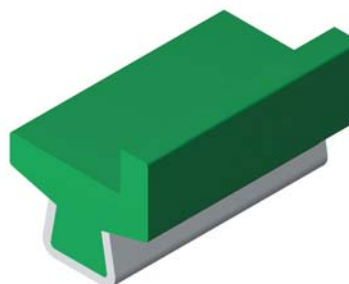


MB T CI 317 M
(stainless steel material: AISI 304)

| Type | Colour | | Bars Length [m] |
|---------------|--------|-------|-----------------|
| MB T CI 317 M | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

MB T CIE 317 M
(stainless steel material: AISI 430)

| Type | Colour | | Bars Length [m] |
|----------------|--------|-------|-----------------|
| MB T CIE 317 M | G | Green | 3,6 |
| | B | Black | |
| | W | White | |



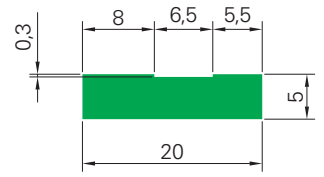
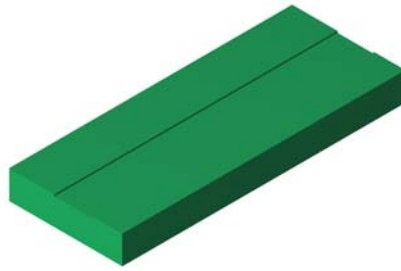
MB LT CI 317 M
(stainless steel material: AISI 304)

| Type | Colour | | Bars Length [m] |
|----------------|--------|-------|-----------------|
| MB LT CI 317 M | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

MB LT CIE 317 M
(stainless steel material: AISI 430)

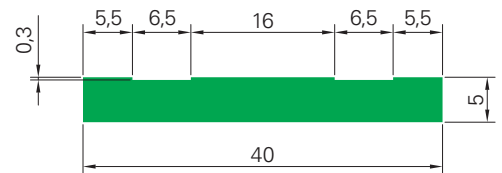
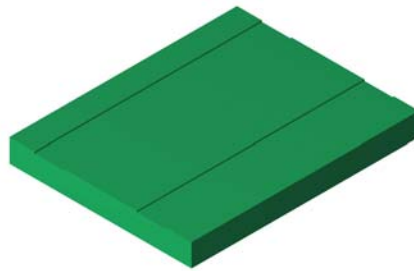
| Type | Colour | | Bars Length [m] |
|-----------------|--------|-------|-----------------|
| MB LT CIE 317 M | G | Green | 3,6 |
| | B | Black | |
| | W | White | |

P20



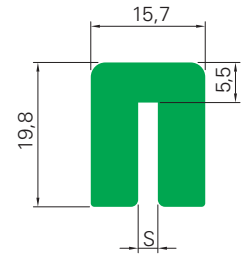
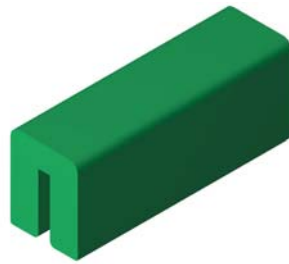
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| P20 | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

P40



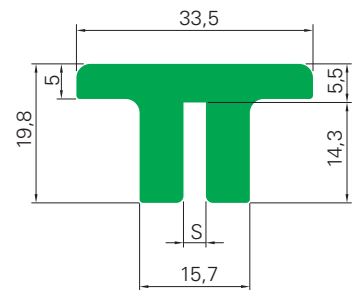
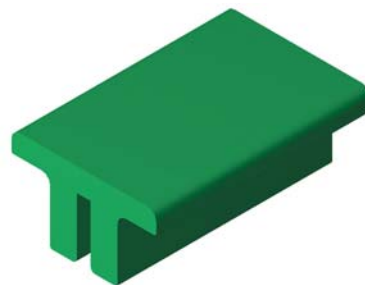
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| P40 | G | Green | 50 | - |
| | B | Black | | |
| | W | White | | |

MB 01 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|---------|--------|-------|-----------------|----------------|--------|
| MB 01-X | G | Green | - | 3, 6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 01-A | G | Green | - | 3, 6 | 2,7 |
| | B | Black | | | |
| | W | White | | | |
| MB 01-B | G | Green | - | 3, 6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 01-C | G | Green | - | 3, 6 | 4,5 |
| | B | Black | | | |
| | W | White | | | |
| MB 01-D | G | Green | - | 3, 6 | 5,2 |
| | B | Black | | | |
| | W | White | | | |

MB 01T profile



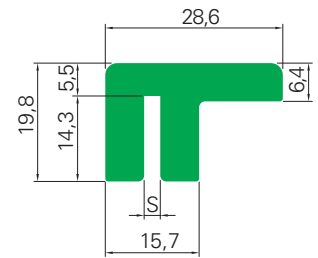
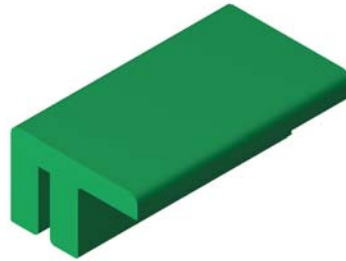
| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|----------|--------|-------|-----------------|----------------|--------|
| MB 01T-X | G | Green | - | 3, 6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 01T-A | G | Green | - | 3, 6 | 2,7 |
| | B | Black | | | |
| | W | White | | | |
| MB 01T-B | G | Green | - | 3, 6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 01T-C | G | Green | - | 3, 6 | 4,5 |
| | B | Black | | | |
| | W | White | | | |

PE Molecular weight:

- White PE, Green PE = 4.000.000

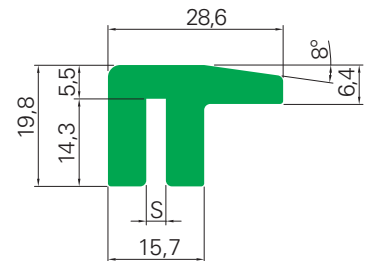
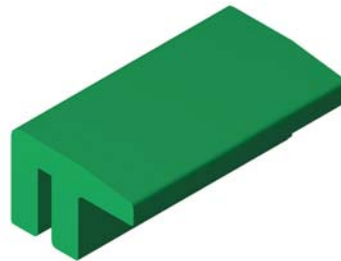
- Black PE = 1.000.000

MB 02 profile



| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|---------|--------|-------|-----------------|----------------|--------|
| MB 02-X | G | Green | - | 3,6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02-A | G | Green | - | 3,6 | 2,7 |
| | B | Black | | | |
| | W | White | | | |
| MB 02-B | G | Green | - | 3,6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02-C | G | Green | - | 3,6 | 4,5 |
| | B | Black | | | |
| | W | White | | | |
| MB 02-D | G | Green | - | 3,6 | 5,2 |
| | B | Black | | | |
| | W | White | | | |

MB 02S profile



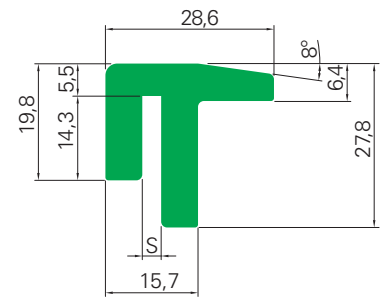
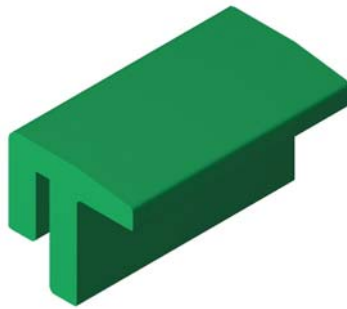
| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|----------|--------|-------|-----------------|----------------|--------|
| MB 02S-X | G | Green | - | 3,6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02S-A | G | Green | - | 3,6 | 2,7 |
| | B | Black | | | |
| | W | White | | | |
| MB 02S-B | G | Green | - | 3,6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02S-C | G | Green | - | 3,6 | 4,5 |
| | B | Black | | | |
| | W | White | | | |
| MB 02S-D | G | Green | - | 3,6 | 5,2 |
| | B | Black | | | |
| | W | White | | | |

PE Molecular weight:

- White PE, Green PE = 4.000.000

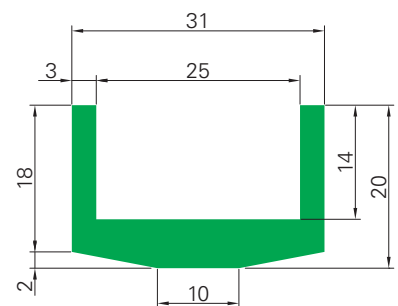
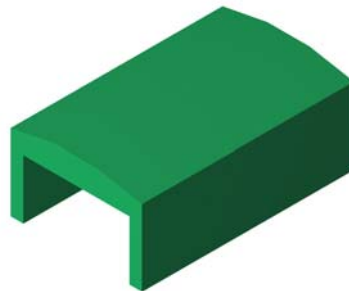
- Black PE = 1.000.000

MB 02U profile



| Type | Colour | | Coil Length [m] | Bar Length [m] | s [mm] |
|----------|--------|-------|-----------------|----------------|--------|
| MB 02U-X | G | Green | - | 3,6 | 2,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02U-A | G | Green | - | 3,6 | 2,7 |
| | B | Black | | | |
| | W | White | | | |
| MB 02U-B | G | Green | - | 3,6 | 3,2 |
| | B | Black | | | |
| | W | White | | | |
| MB 02U-C | G | Green | - | 3,6 | 4,5 |
| | B | Black | | | |
| | W | White | | | |

SP2 cage bars for spiral applications (machined profile)



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|------|--------|-------|-----------------|----------------|
| SP2 | G | Green | - | 3,6 |
| | B | Black | | |
| | W | White | | |

PE Molecular weight for extruded profiles:

- White PE, Green PE = 4.000.000

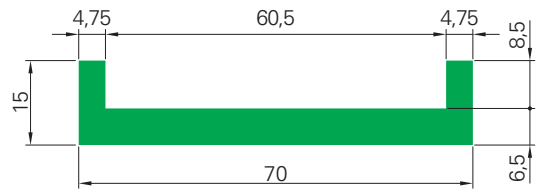
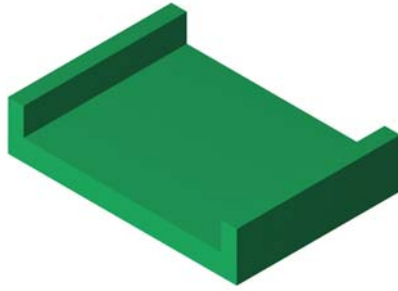
- Black PE = 1.000.000

PE Molecular weight for machined profiles:

- White PE = 4.000.000

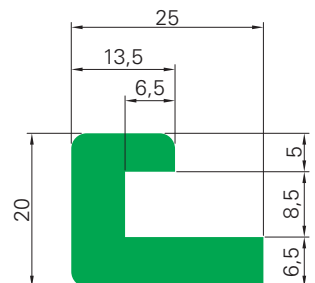
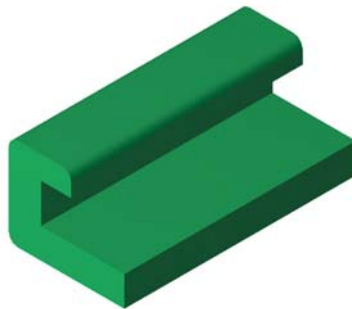
- Green PE, Black PE = 1.000.000

GC 01
for straight chain C3200
(machined profile)



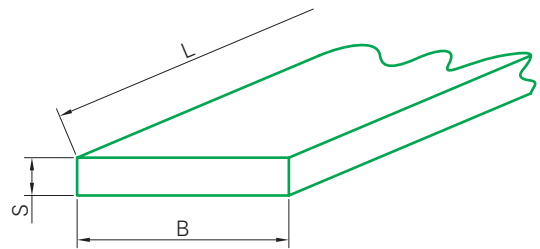
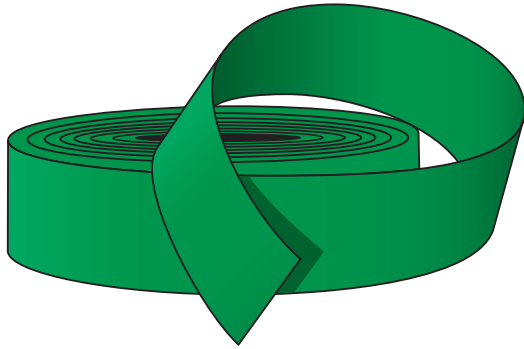
| Type | Colour | | Coil Length [m] | Bar Length [m] |
|-------|--------|-------|-----------------|----------------|
| GC 01 | G | Green | - | 3 |
| | B | Black | | |
| | W | White | | |

GC 02
for radius chain C3210
(machined profile)



| Type | Colour | | Coil Length [m] | Bar Length [m] |
|-------|--------|-------|-----------------|----------------|
| GC 02 | G | Green | - | 3 |
| | B | Black | | |
| | W | White | | |

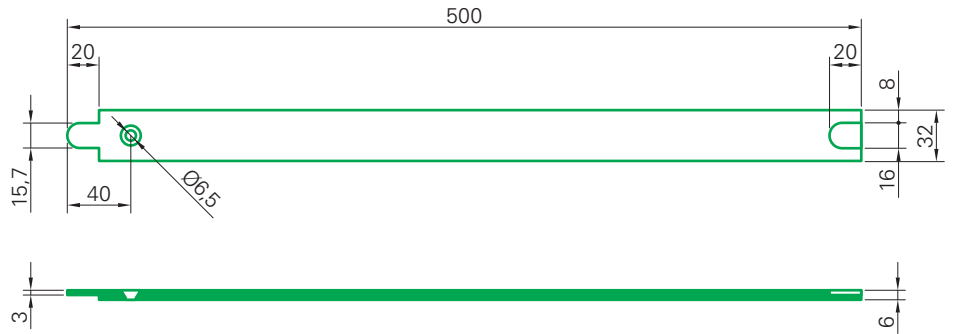
HabiPLAST® tapes in PE



| HabiPLAST® tapes in PE | | | | | | | | | | | | | |
|--------------------------|---------------------|---------------------|----|----|----|----|----|----|----|----|----|----|-----|
| Tapes Thickness s [mm] | Coil Length L [m] | Tape Width B [mm] | | | | | | | | | | | |
| | | 10 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60 | 70 | 80 | 100 |
| 2 | 50 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 3 | 50 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 4 | 50 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| 5 | 25 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |

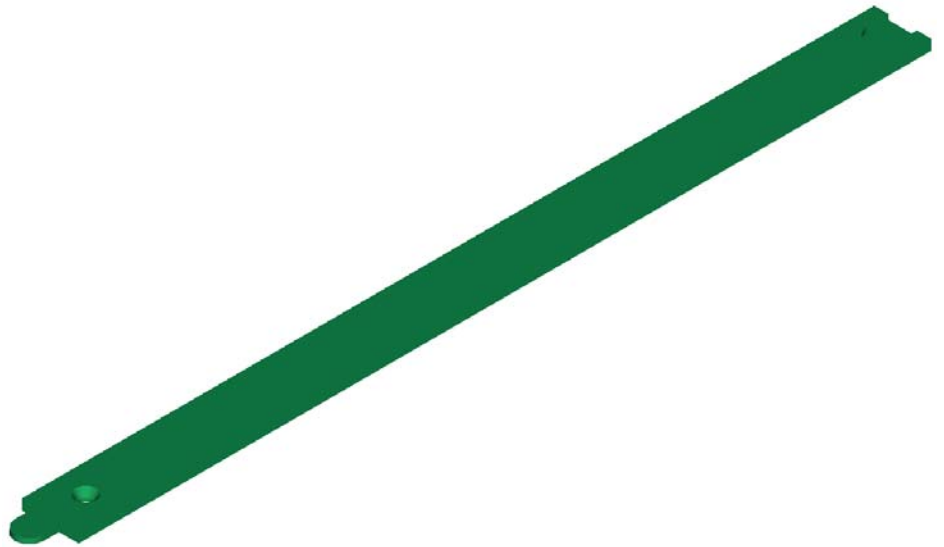
- PE tapes are also available width 280 mm (thickness 2 mm).
- PE tapes are also available width 260 mm (thickness 3 mm).
- PE tapes are also available width 240 mm (thickness 4 mm).
- PE tapes are also available width 220 mm (thickness 5 mm).
- In the order specify the colour code:
 - B** for Black
 - G** for Green
 - W** for White
- Tapes are available only in entire coils.

WS 01 Wearstrip Kit

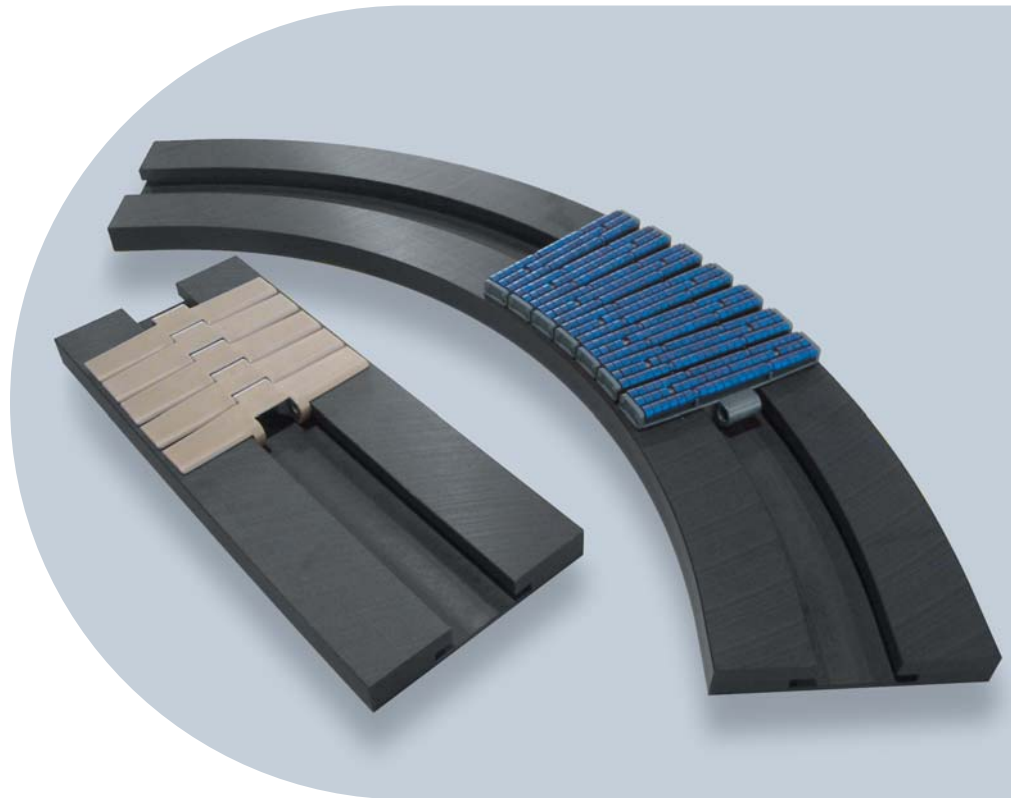


| Type | Material | Colour | N° of wearstrip per box [pcs] |
|-----------|-----------------|--------|-------------------------------|
| WS 01 kit | HabiPLAST®- HEM | White | 100 |
| | Habilon - PA6 | | |
| | Habital - POM | | |

- WS 01 wearstrips are supplied with DIN963 - M6x30 screws and screw nuts



| Type | Material | Colour | N° per box [pcs] |
|-----------------|----------|--------|------------------|
| Screw M6x30 | Habilon | White | 100 |
| Screw Nut M6x30 | Habital | White | 100 |



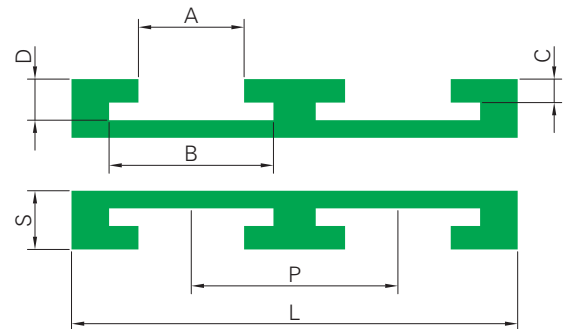
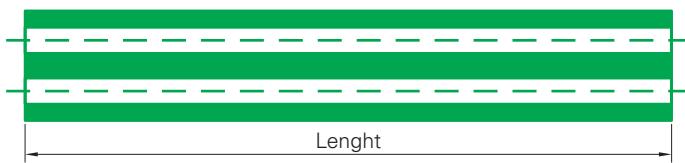
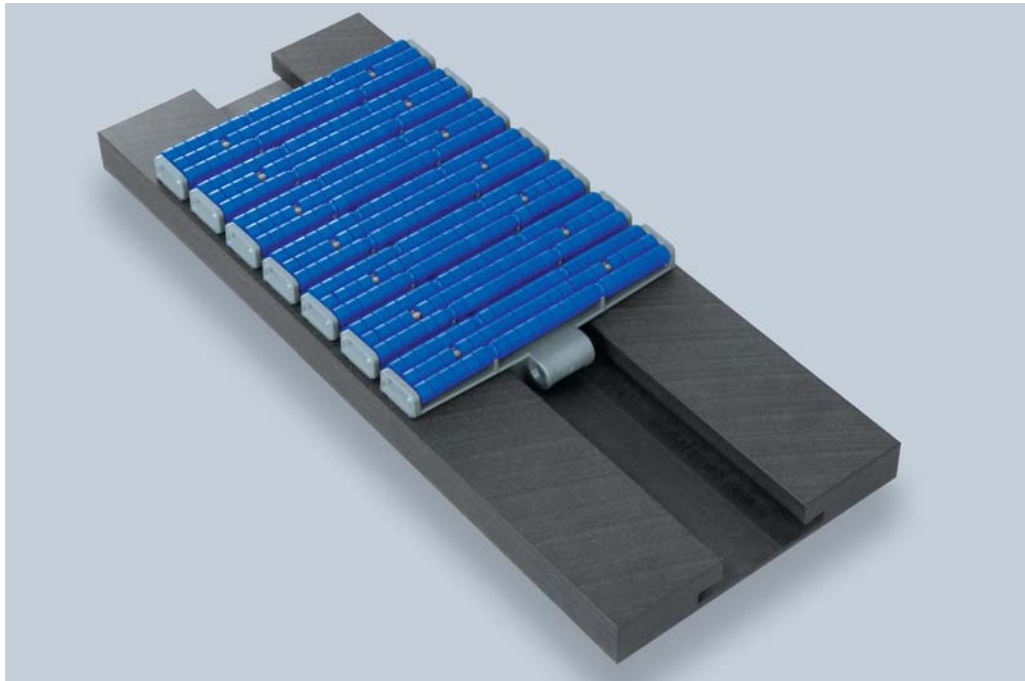
Corner and straight tracks

HabiPLAST® guides are used above all in bottling industry as complement of our extruded profiles. Habasit can realize curves by CNC, machining with angles and dimensions according to customer's specifications. Standard material is UHR/Black but other materials and colours are available (see pag. 6/7).

The main advantages of HabiPLAST® guides are:

- Excellent sliding of the chain
- Great wear resistance
- Low noise
- Good resistance against chemicals
- Easy and quick assembly
- Lighter conveyor frame

Straight tracks

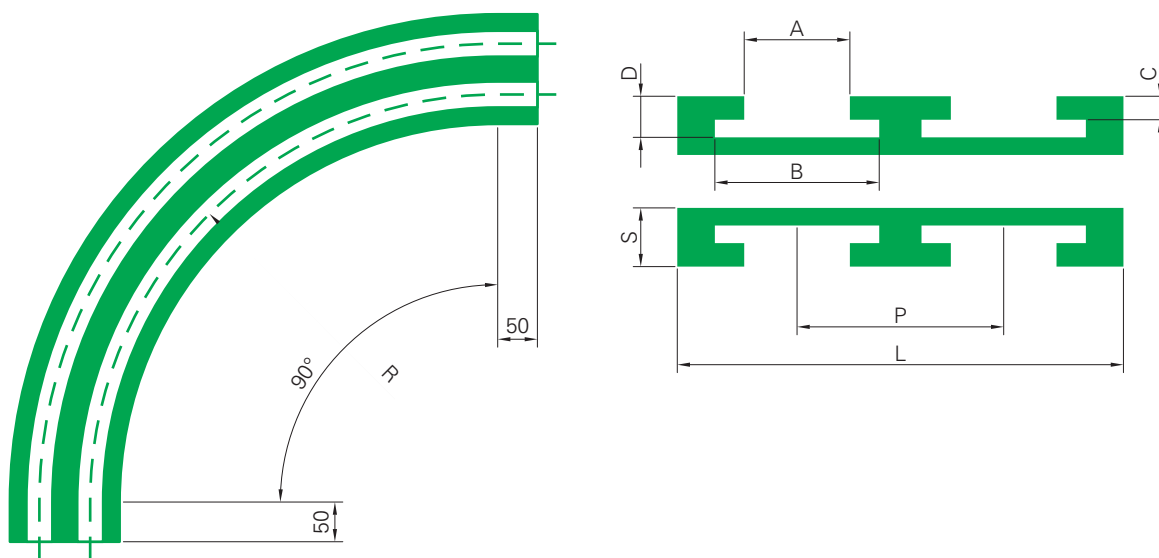
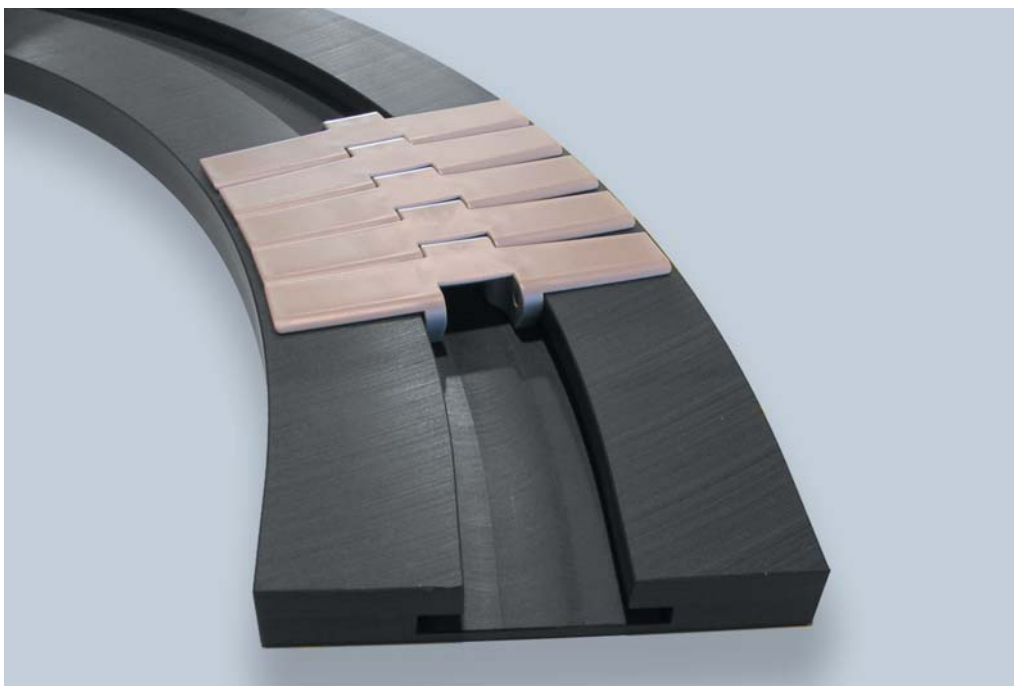


| Type | L [mm] | N° ways | P [mm] | Length | A [mm] | B [mm] | C [mm] | D [mm] | S [mm] | Chains |
|--------------|--------|---------|--------|--------|--------|--------|--------|--------|--------|------------------------------|
| ST880K325T1 | 100 | 1 | | 2000 | 45 | 70 | 10 | 17,5 | 25 | 879 TAB K325 880 TAB K325 |
| ST880K325T2 | 190 | 2 | 88 | | | | | | | |
| ST880K325T3 | 280 | 3 | 88 | | | | | | | |
| ST880K450T1 | 130 | 1 | | 2000 | 45 | 70 | 10 | 17,5 | 25 | 879 TAB K450 880 TAB K450 |
| ST880K450T2 | 250 | 2 | 120 | | | | | | | |
| ST882K450T1 | 130 | 1 | | 2000 | 58 | 90 | 15 | 24 | 30 | 882 TAB K450 |
| ST882K450T2 | 250 | 2 | 120 | | | | | | | |
| ST882K750T1 | 200 | 1 | | 2000 | 58 | 90 | 15 | 24 | 30 | 882 TAB K750 |
| ST882K750T2 | 396 | 2 | 196 | | | | | | | |
| ST882K1000T1 | 270 | 1 | | 2000 | 58 | 90 | 15 | 24 | 30 | 882 TAB K1000 |
| ST882K1000T2 | 530 | 2 | 260 | | | | | | | |
| ST882K1200T1 | 320 | 1 | | 2000 | 58 | 90 | 15 | 24 | 30 | 882 TAB K1200 |
| ST882K1200T2 | 630 | 2 | 310 | | | | | | | |

• Material: HabiPLAST® UHR/S = Polyethylene high molecular weight (1.000.000)

Color: Black

Corner tracks

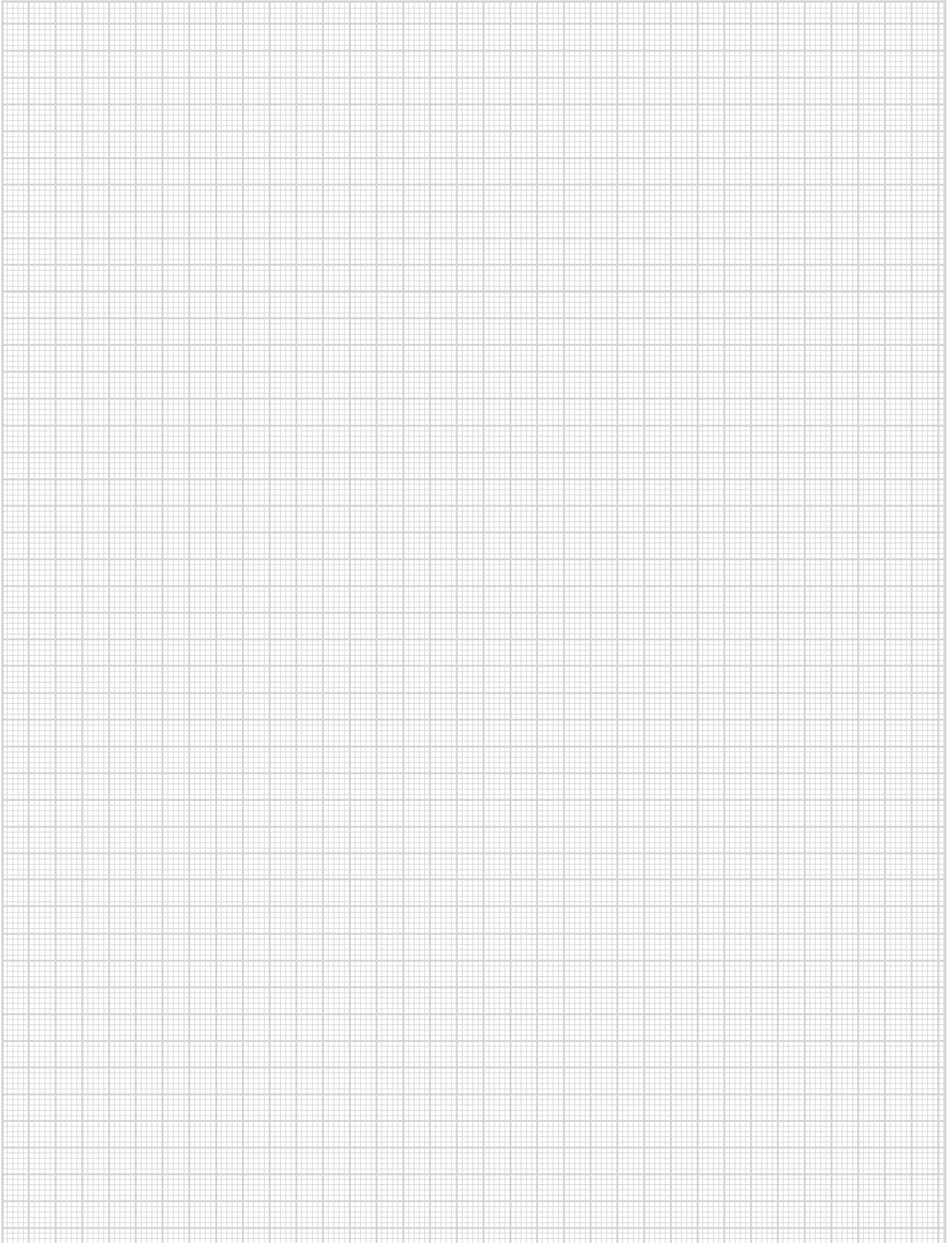


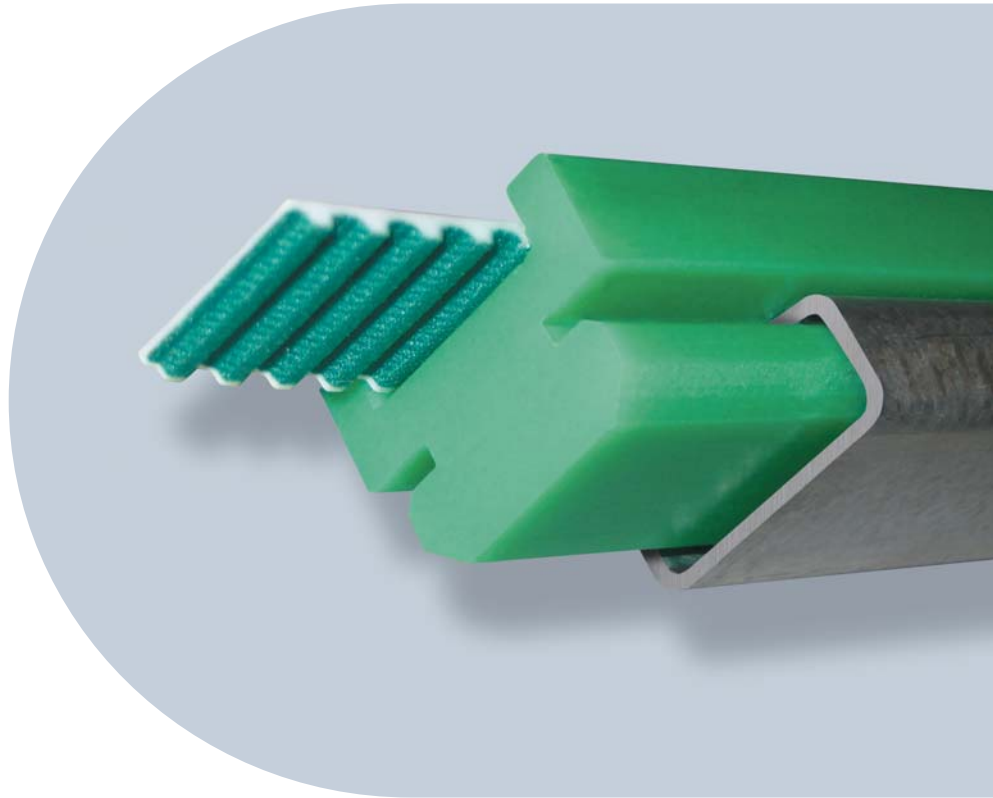
- Material: Habiplast® UHR/S = Polyethylene high molecular weight (1.000.000)

Color: Black

Corner tracks

| Type | L [mm] | N° ways | P [mm] | R [mm] | A [mm] | B [mm] | C [mm] | D [mm] | S [mm] | Chains |
|-------------------|--------|---------|--------|--------|--------|--------|--------|--------|--------|------------------------------|
| CT880K325R500T1 | 100 | 1 | | 500 | 45 | 70 | 10 | 17,5 | 25 | 879 TAB K325 880 TAB K325 |
| CT880K325R500T2 | 190 | 2 | 88 | | | | | | | |
| CT880K325R500T3 | 280 | 3 | 88 | | | | | | | |
| CT880K325R610T1 | 100 | 1 | | 610 | | | | | | |
| CT880K325R610T2 | 190 | 2 | 88 | | | | | | | |
| CT880K325R610T3 | 280 | 3 | 88 | | | | | | | |
| CT880K325R800T1 | 100 | 1 | | 800 | | | | | | |
| CT880K325R800T2 | 190 | 2 | 88 | | | | | | | |
| CT880K325R800T3 | 280 | 3 | 88 | | | | | | | |
| CT880K325R1000T1 | 100 | 1 | | 1000 | | | | | | |
| CT880K325R1000T2 | 190 | 2 | 88 | | | | | | | |
| CT880K325R1000T3 | 280 | 3 | 88 | | | | | | | |
| CT880K450R500T1 | 130 | 1 | | 500 | 45 | 70 | 10 | 17,5 | 25 | 879 TAB K450 880 TAB K450 |
| CT880K450R500T2 | 250 | 2 | 120 | | | | | | | |
| CT880K450R610T1 | 130 | 1 | | | | | | | | |
| CT880K450R610T2 | 250 | 2 | 120 | | | | | | | |
| CT880K450R800T1 | 130 | 1 | | 800 | | | | | | |
| CT880K450R800T2 | 250 | 2 | 120 | | | | | | | |
| CT880K450R1000T1 | 130 | 1 | | | | | | | | |
| CT880K450R1000T2 | 250 | 2 | 120 | | | | | | | |
| CT882K450R610T1 | 130 | 1 | | 610 | | | | | | |
| CT882K450R610T2 | 250 | 2 | 120 | | | | | | | |
| CT882K450R800T1 | 130 | 1 | | 800 | | | | | | |
| CT882K450R800T2 | 250 | 2 | 120 | | | | | | | |
| CT882K450R1000T1 | 130 | 1 | | 1000 | | | | | | |
| CT882K450R1000T2 | 250 | 2 | 120 | | | | | | | |
| CT882K750R610T1 | 200 | 1 | | 610 | 58 | 90 | 15 | 24 | 30 | 882 TAB K750 |
| CT882K750R610T2 | 396 | 2 | 196 | | | | | | | |
| CT882K750R800T1 | 200 | 1 | | 800 | | | | | | |
| CT882K750R800T2 | 396 | 2 | 196 | | | | | | | |
| CT882K750R1000T1 | 200 | 1 | | 1000 | | | | | | |
| CT882K750R1000T2 | 396 | 2 | 196 | | | | | | | |
| CT882K1000R610T1 | 270 | 1 | | 610 | 58 | 90 | 15 | 24 | 30 | 882 TAB K1000 |
| CT882K1000R610T2 | 530 | 2 | 260 | | | | | | | |
| CT882K1000R800T1 | 270 | 1 | | 800 | | | | | | |
| CT882K1000R800T2 | 530 | 2 | 260 | | | | | | | |
| CT882K1000R1000T1 | 270 | 1 | | 1000 | | | | | | |
| CT882K1000R1000T2 | 530 | 2 | 260 | | | | | | | |
| CT882K1200R610T1 | 320 | 1 | | 610 | 58 | 90 | 15 | 24 | 30 | 882 TAB K1200 |
| CT882K1200R610T2 | 630 | 2 | 310 | | | | | | | |
| CT882K1200R800T1 | 320 | 1 | | 800 | | | | | | |
| CT882K1200R800T2 | 630 | 2 | 310 | | | | | | | |
| CT882K1200R1000T1 | 320 | 1 | | 1000 | | | | | | |
| CT882K1200R1000T2 | 630 | 2 | 310 | | | | | | | |





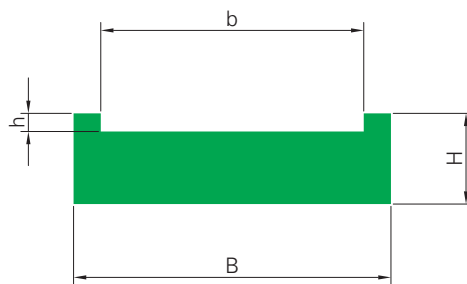
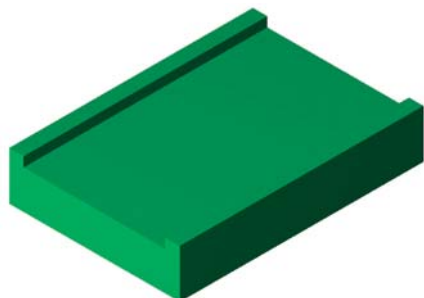
Guides for HabaSYNC® timing belts

Habasit has developed HabaSYNC® timing belts. These high quality polyurethane timing belts are used in conveying and linear movement applications specially where motion control, product placement, component positioning and synchronization are essential for optimum performance.

The main advantages of Habiplast® guides are:

- High chemical resistance
- Wear and corrosion resistance
- Low noise

Habiplast® is available to fit standard HabaSYNC® belts and can be supplied with or without metallic inserts. Standard material for HabaSYNC® guides is UHR/G green, different material are available on demand (see pages 6/7).



| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F T5 16 | 16 T5 | 25 | 10 | 17 | 1,8 |
| F T5 25 | 25 T5 | 34 | 10 | 26 | 1,8 |
| F T5 32 | 32 T5 | 41 | 10 | 33 | 1,8 |

| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F T10 16 | 16 T10 | 25 | 15 | 17 | 3,8 |
| F T10 25 | 25 T10 | 34 | 15 | 26 | 3,8 |
| F T10 32 | 32 T10 | 41 | 15 | 33 | 3,8 |
| F T10 50 | 50 T10 | 59 | 15 | 51 | 3,8 |
| F T10 75 | 75 T10 | 84 | 15 | 76 | 3,8 |
| F T10 100 | 100 T10 | 109 | 15 | 101 | 3,8 |

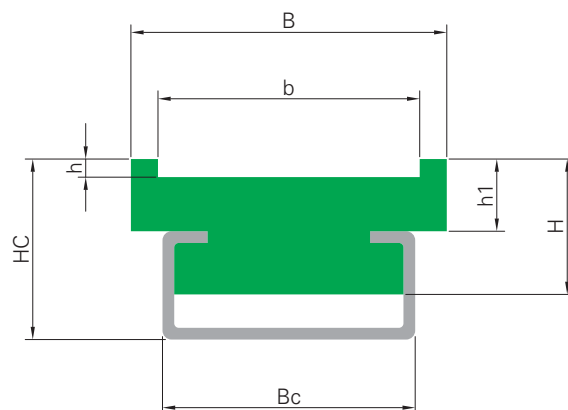
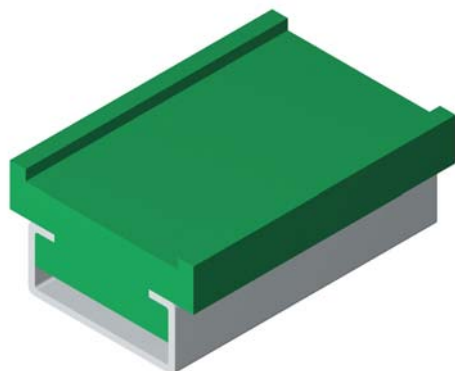
| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F T20 25 | 25 T20 | 34 | 20 | 26 | 7 |
| F T20 32 | 32 T20 | 41 | 20 | 33 | 7 |
| F T20 50 | 50 T20 | 59 | 20 | 51 | 7 |

| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F AT5 16 | 16 AT5 | 25 | 10 | 17 | 2,2 |
| F AT5 25 | 25 AT5 | 34 | 10 | 26 | 2,2 |
| F AT5 32 | 32 AT5 | 41 | 10 | 33 | 2,2 |

| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F AT10 16 | 16 AT10 | 25 | 15 | 17 | 3,8 |
| F AT10 25 | 25 AT10 | 34 | 15 | 26 | 3,8 |
| F AT10 32 | 32 AT10 | 41 | 15 | 33 | 3,8 |
| F AT10 50 | 50 AT10 | 59 | 15 | 51 | 3,8 |
| F AT10 75 | 75 AT10 | 84 | 15 | 76 | 3,8 |
| F AT10 100 | 100 AT10 | 109 | 15 | 101 | 3,8 |

| Guide Type | Belt Type | B [mm] | H [mm] | b [mm] | h [mm] |
|------------|-----------|--------|--------|--------|--------|
| F AT20 25 | 25 AT20 | 34 | 20 | 26 | 7 |
| F AT20 32 | 32 AT20 | 41 | 20 | 33 | 7 |
| F AT20 50 | 50 AT20 | 59 | 20 | 51 | 7 |

- Standard length is 3 m.



| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC T5 16 | 16 T5 | 25 | 28 | 17 | 19 | 15 | 7 | 1,8 | C-5 |
| FC T5 25 | 25 T5 | 34 | 28 | 26 | 19 | 15 | 7 | 1,8 | C-5 |
| FC T5 32 | 32 T5 | 41 | 38 | 33 | 25 | 20 | 7 | 1,8 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC T10 16 | 16 T10 | 25 | 28 | 17 | 21 | 17 | 9 | 3,8 | C-5 |
| FC T10 25 | 25 T10 | 34 | 28 | 26 | 21 | 17 | 9 | 3,8 | C-5 |
| FC T10 32 | 32 T10 | 41 | 38 | 33 | 27 | 22 | 9 | 3,8 | C-9 |
| FC T10 50 | 50 T10 | 59 | 38 | 51 | 27 | 22 | 9 | 3,8 | C-9 |

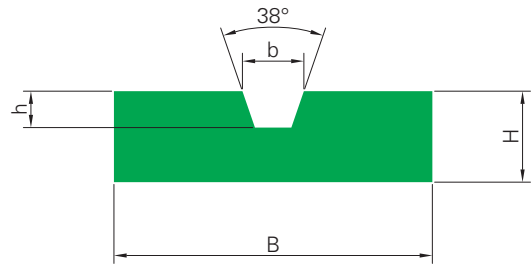
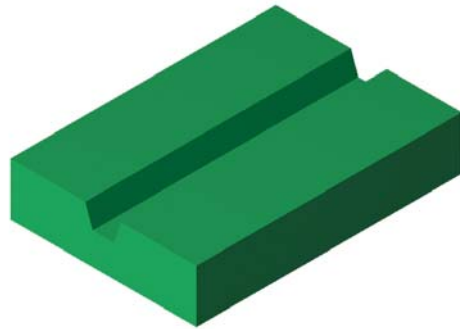
| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC T20 25 | 25 T20 | 34 | 28 | 26 | 24 | 20 | 12 | 7 | C-5 |
| FC T20 32 | 32 T20 | 41 | 38 | 33 | 30 | 25 | 12 | 7 | C-9 |
| FC T20 50 | 50 T20 | 59 | 38 | 51 | 30 | 25 | 12 | 7 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC AT5 16 | 16 AT5 | 25 | 28 | 17 | 19 | 15 | 7 | 2,2 | C-5 |
| FC AT5 25 | 25 AT5 | 34 | 28 | 26 | 19 | 15 | 7 | 2,2 | C-5 |
| FC AT5 32 | 32 AT5 | 41 | 38 | 33 | 25 | 20 | 7 | 2,2 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC AT10 16 | 16 AT10 | 25 | 28 | 17 | 21 | 17 | 9 | 3,8 | C-5 |
| FC AT10 25 | 25 AT10 | 34 | 28 | 26 | 21 | 17 | 9 | 3,8 | C-5 |
| FC AT10 32 | 32 AT10 | 41 | 38 | 33 | 27 | 22 | 9 | 3,8 | C-9 |
| FC AT10 50 | 50 AT10 | 59 | 38 | 51 | 27 | 22 | 9 | 3,8 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | b [mm] | Hc [mm] | H [mm] | h1 [mm] | h [mm] | Metallic Profile Type |
|------------|-----------|--------|---------|--------|---------|--------|---------|--------|-----------------------|
| FC AT20 25 | 25 AT20 | 34 | 28 | 26 | 24 | 20 | 12 | 7 | C-5 |
| FC AT20 32 | 32 AT20 | 41 | 38 | 33 | 30 | 25 | 12 | 7 | C-9 |
| FC AT20 50 | 50 AT20 | 59 | 38 | 51 | 30 | 25 | 12 | 7 | C-9 |

- Standard length is 3 m.



| Guide Type | Belt Type | B [mm] | H [mm] | Shape G6 | | Shape G10 | |
|------------|-----------|--------|--------|----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV TG5 25 | 25 TG5 | 34 | 10 | 4 | 6 | 4,5 | 10 |
| FV TG5 32 | 32 TG5 | 41 | 10 | 4 | 6 | 4,5 | 10 |

| Guide Type | Belt Type | B [mm] | H [mm] | Shape G6 | | Shape G10 | |
|-------------|-----------|--------|--------|----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV TG10 25 | 25 TG10 | 34 | 10 | 4 | 6 | 4,5 | 10 |
| FV TG10 32 | 32 TG10 | 41 | 10 | 4 | 6 | 4,5 | 10 |
| FV TG10 50 | 50 TG10 | 59 | 15 | 4 | 6 | 4,5 | 10 |
| FV TG10 75 | 75 TG10 | 84 | 15 | 4 | 6 | 4,5 | 10 |
| FV TG10 100 | 100 TG10 | 109 | 15 | 4 | 6 | 4,5 | 10 |

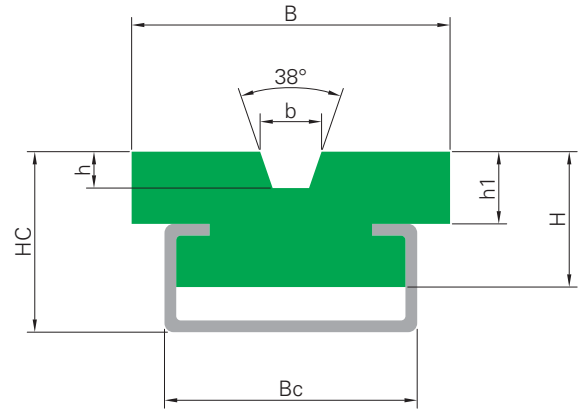
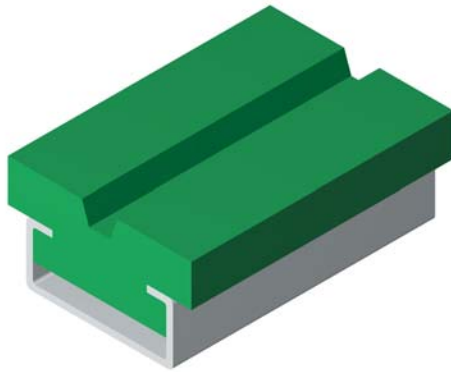
| Guide Type | Belt Type | B [mm] | H [mm] | Shape G10 | | Shape G13 | |
|------------|-----------|--------|--------|-----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV TG20 25 | 25 TG20 | 34 | 20 | 4,5 | 10 | 3 | 13 |
| FV TG20 32 | 32 TG20 | 41 | 20 | 4,5 | 10 | 3 | 13 |
| FV TG20 50 | 50 TG20 | 59 | 20 | 4,5 | 10 | 3 | 13 |

| Guide Type | Belt Type | B [mm] | H [mm] | Shape G6 | | Shape G10 | |
|------------|-----------|--------|--------|----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV ATG5 25 | 25 ATG5 | 34 | 10 | 4 | 6 | 4,5 | 10 |
| FV ATG5 32 | 32 ATG5 | 41 | 10 | 4 | 6 | 4,5 | 10 |

| Guide Type | Belt Type | B [mm] | H [mm] | Shape G6 | | Shape G10 | |
|--------------|-----------|--------|--------|----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV ATG10 25 | 25 ATG10 | 34 | 10 | 4 | 6 | 4,5 | 10 |
| FV ATG10 32 | 32 ATG10 | 41 | 10 | 4 | 6 | 4,5 | 10 |
| FV ATG10 50 | 50 ATG10 | 59 | 15 | 4 | 6 | 4,5 | 10 |
| FV ATG10 75 | 75 ATG10 | 84 | 15 | 4 | 6 | 4,5 | 10 |
| FV ATG10 100 | 100 ATG10 | 109 | 15 | 4 | 6 | 4,5 | 10 |

| Guide Type | Belt Type | B [mm] | H [mm] | Shape G10 | | Shape G13 | |
|-------------|-----------|--------|--------|-----------|--------|-----------|--------|
| | | | | h [mm] | b [mm] | h [mm] | b [mm] |
| FV ATG20 25 | 25 ATG20 | 34 | 20 | 4,5 | 10 | 3 | 13 |
| FV ATG20 32 | 32 ATG20 | 41 | 20 | 4,5 | 10 | 3 | 13 |
| FV ATG20 50 | 50 ATG20 | 59 | 20 | 4,5 | 10 | 3 | 13 |

• Standard length is 3 m.



| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G6 | | Shape G10 | | Metallic Profile Type |
|------------|-----------|--------|---------|---------|--------|---------|----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV TG5 25 | 25 TG5 | 34 | 28 | 19 | 15 | 7 | 4 | 6 | 4,5 | 10 | C-5 |
| FCV TG5 32 | 32 TG5 | 41 | 38 | 25 | 20 | 7 | 4 | 6 | 4,5 | 10 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G6 | | Shape G10 | | Metallic Profile Type |
|-------------|-----------|--------|---------|---------|--------|---------|----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV TG10 25 | 25 TG10 | 34 | 28 | 21 | 17 | 9 | 4 | 6 | 4,5 | 10 | C-5 |
| FCV TG10 32 | 32 TG10 | 41 | 38 | 27 | 22 | 9 | 4 | 6 | 4,5 | 10 | C-9 |
| FCV TG10 50 | 50 TG10 | 59 | 38 | 27 | 22 | 9 | 4 | 6 | 4,5 | 10 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G10 | | Shape G13 | | Metallic Profile Type |
|-------------|-----------|--------|---------|---------|--------|---------|-----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV TG20 25 | 25 TG20 | 34 | 28 | 24 | 20 | 12 | 4,5 | 10 | 3 | 13 | C-5 |
| FCV TG20 32 | 32 TG20 | 41 | 38 | 30 | 25 | 12 | 4,5 | 10 | 3 | 13 | C-9 |
| FCV TG20 50 | 50 TG20 | 59 | 38 | 30 | 25 | 12 | 4,5 | 10 | 3 | 13 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G6 | | Shape G10 | | Metallic Profile Type |
|-------------|-----------|--------|---------|---------|--------|---------|----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV ATG5 25 | 25 ATG5 | 34 | 28 | 19 | 15 | 7 | 4 | 6 | 4,5 | 10 | C-5 |
| FCV ATG5 32 | 32 ATG5 | 41 | 38 | 25 | 20 | 7 | 4 | 6 | 4,5 | 10 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G6 | | Shape G10 | | Metallic Profile Type |
|--------------|-----------|--------|---------|---------|--------|---------|----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV ATG10 25 | 25 ATG10 | 34 | 28 | 21 | 17 | 9 | 4 | 6 | 4,5 | 10 | C-5 |
| FCV ATG10 32 | 32 ATG10 | 41 | 38 | 27 | 22 | 9 | 4 | 6 | 4,5 | 10 | C-9 |
| FCV ATG10 50 | 50 ATG10 | 59 | 38 | 27 | 22 | 9 | 4 | 6 | 4,5 | 10 | C-9 |

| Guide Type | Belt Type | B [mm] | Bc [mm] | Hc [mm] | H [mm] | h1 [mm] | Shape G10 | | Shape G13 | | Metallic Profile Type |
|--------------|-----------|--------|---------|---------|--------|---------|-----------|--------|-----------|--------|-----------------------|
| | | | | | | | h [mm] | b [mm] | h [mm] | b [mm] | |
| FCV ATG20 25 | 25 ATG20 | 34 | 28 | 24 | 20 | 12 | 4,5 | 10 | 3 | 13 | C-5 |
| FCV ATG20 32 | 32 ATG20 | 41 | 38 | 30 | 25 | 12 | 4,5 | 10 | 3 | 13 | C-9 |
| FCV ATG20 50 | 50 ATG20 | 59 | 38 | 30 | 25 | 12 | 4,5 | 10 | 3 | 13 | C-9 |

- Standard length is 3 m.

Our comprehensive range of services is an integral part of Habasit's solution approach. We are committed partners to our customers, and we consider the sharing of knowledge and the provision of support to be essential to our task.

Designing the future

Our engineering department uses the most advanced CAD/CAM systems. We can machine parts on the basis of customer's drawings, quickly and always with excellent quality.



CNC machining tools

HabiPLAST® plants are equipped with the state of the art machining tools. All the machines are connected by LAN and the production flow is checked in real time, in order to provide always deliveries on time.



Short lead times

Quick deliveries are guaranteed also by HabiPLAST® stocks of standard materials. Chain guides and extruded profiles are always available in our warehouse.



Services at your hand

We are where you are, and our dedicated staff is always available for your needs.



At Habasit, we listen to our customers, innovate continuously and deliver reliable solutions to meet your every need.

Customers come first

At Habasit we understand that our success depends on your success. Which is why we offer solutions, not just products; partnership, not just sales. Since our foundation in 1946, Habasit has brought this understanding of customer needs to life every day and for every application. That's why we're the No. 1 in belting today. Worldwide.



Committed to innovation

Habasit is strongly committed to the continuous development of innovative, value-added solutions. Over 3% of our staff is dedicated exclusively to R&D, and our annual investment in this area exceeds 5% of turnover.



Certified for quality

We deliver the highest quality standards not only in our products and solutions, but also in our employees' daily work processes. Habasit is certified according to ISO 9001:2000.



Worldwide leading product range

Habasit offers the largest selection of belting, conveying, processing and complementary products in the industry. Our response to any request is nothing less than a specific, tailor-made solution.

A selection of our product ranges:



HabaFLOW®
Fabric based conveyor and processing belts



HabasitLINK®
Plastic modular belts



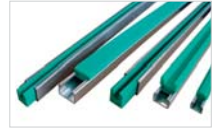
HabaDRIVE®
Power transmission belts



HabaSYNC®
Timing belts



HabaCHAIN®
Chains (slat and conveyor chains)



HabiPLAST®
Profiles
Guides
Wear strips



Machine tapes



Seamless belts



Round belts



Fabrication tools (joining tools)



Gear reducers
Gearmotors
Motion control



Electric motors

Worldwide support

Our extensive organization is ready to support you anywhere in the world. Engineering and emergency assistance, quotes and order status are just a phone call away. Wherever you are. Whenever you need us.

For additional information please visit:
www.habasit.com

Austria

Habasisit GmbH, Wien
Phone: +43 1 690 66
www.habasisit.at

Belgium

Habasisit Belgium N.V., Zaventem
Phone: +32 2 725 04 30
www.habasisit.be

Canada

Habasisit Canada Ltd., Oakville
Phone: +1 905 827 4131
www.habasisit.ca

China

Habasisit East Asia Ltd., Hong Kong
Phone: +852 2145 01 50
www.habasisit.com.hk

Habasisit (Shanghai) Co., Ltd.

Shanghai
Phone: +8621 3417 1228
Phone: +8621 3417 1218
www.habasisit.com.hk

Czech Republic

Habasisit Bohemia spol. s.r.o., Brno
Phone: +4205 41 421 651
www.habasisit.cz

France

Habasisit France S.A.S., Mulhouse
Phone: +33 389 33 89 03
www.habasisit.fr

Germany

Habasisit Rossi GmbH,
Eppertshausen
Phone: +49 6071 969 0
www.habasisitrossi.de

Hungary

Habasisit Hungária Kft., Esztergom
Phone: +36 33 510 610
www.habasisit.hu

India

Habasisit-lakoka Pvt. Ltd., Coimbatore
Phone: +91 422 262 78 79
www.habasisitlakoka.com

Italy

Habasisit Italiana SpA
Customer Care:
Phone: 199 199 333
For int. calls: +39 0438 911444
www.habasisit.it

Japan

Habasisit Nippon Co. Ltd., Yokohama
Phone: +81 45 476 03 71
www.habasisit.co.jp

Latvia

Habasisit Baltic SIA, Daugavpils
Phone: +371 54 074 88
www.habasisit.lv

Netherlands

Habasisit Netherlands BV, Nijkerk
Phone: +31 33 24 72 030
www.habasisit.nl

New Zealand

Habasisit Australasia Ltd., Hornby
Phone: +64 3348 5600
www.habasisit.co.nz

Norway

Habasisit Norge A/S, Oslo
Phone: +47 81 55 84 58
www.habasisit.no

Poland

Habasisit Polska Sp. z o.o.,
Dbrowa Górnicza,
Phone: +48 32 639 02 40
www.habasisit.pl

Romania

Habasisit Import/Export Romania SRL,
Bucuresti, Phone: +40 21 323 95 65
www.habasisit.ro

Russia

OOO Habasisit Ltd., St. Petersburg
Phone: +7 818 365 64 62
www.habasisit.ru

Singapore

Habasisit Far East Pte Ltd., Singapore
Phone: +65 6862 55 66
www.habasisit.com.sg

Spain

Habasisit Hispanica S.A.,
Barberà del Vallès
Phone: +34 93 719 19 12
www.habasisit.com

Sweden

Habasisit AB, Hindas
Phone: +46 301 226 00
www.habasisit.se

Switzerland

Habasisit Schweiz, Reinach
Phone: +41 61 715 15 75
www.habasisit.ch

Taiwan

Habasisit Rossi (Taiwan) Ltd.
Taipei Hsien
Phone: +886 2 2267 0538
www.habasisit.com.tw

Turkey

Habasisit Kayis San. Ve Tic. Ltd. Sti.
Yenibosna - Bahcelievler - Istanbul
Phone: +90-212-654 94 04
www.habasisit.it

Ukraine

Habasisit Ukraina, Vinnica
Phone: +38 0432 58 47 35
www.habasisit.ua

United Kingdom and Ireland

Habasisit Rossi (UK) Ltd., Silsden
Phone: + 44 870 835 9555
www.habasisitrossi.co.uk

USA

Habasisit America
Suwanee, Georgia
Phone: +1 800-458-6431
www.habasisitamerica.com

Habasisit America (Habasisit ABT)
Seamless Belts
Middletown, Connecticut
Phone: +1 800 632 2211
www.seamlessbelts.com

ROSSI GEARMOTORS

a partner of Habasisit, is one of Europe's largest industry groups for the production and sale of gear reducers, gearmotors, inverters, standard and brakemotors.

Rossi Motoriduttori

Via Emilia Ovest 915/A
41100 Modena - Italy
Phone: +39 59 33 02 88
www.rossi-group.com
info@rossi-group.com

Product liability, application considerations

If the proper selection and application of Habasisit products are not recommended by an authorized Habasisit sales specialist, the selection and application of Habasisit products, including the related area of product safety, are the responsibility of the customer.

All indications/information are recommendations and believed to be reliable, but no representations, guarantees, or warranties of any kind are made as to their accuracy or suitability for particular applications. The data provided herein are based on laboratory work with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use.

New knowledge and experiences can lead to modifications and changes within a short time without prior notice. BECAUSE CONDITIONS OF USE ARE OUTSIDE OF HABASIT'S AND ITS AFFILIATED COMPANIES CONTROL, WE CANNOT ASSUME ANY LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS MENTIONED HEREIN. THIS ALSO APPLIES TO PROCESS RESULTS / OT PUT / MANUFACTURING GOODS AS WELL AS TO POSSIBLE DEFECTS, DAMAGES, CONSEQUENTIAL DAMAGES, AND FURTHER-REACHING CONSEQUENCES.

Headquarters

Habasisit AG
Römerstrasse 1
CH-4153 Reinach, Switzerland
Phone +41 61 715 15 15
Fax +41 61 715 15 55
E-mail info@habasisit.com
www.habasisit.com

Registered trademarks
Copyright Habasisit AG
Subject to alterations
Printed in Switzerland
Publication data:
4097BRO.VPR-en04081TA